1. Safety

WARNING!
Before installation, commissioning and operation, ensure that the appropriate pressure gauge has been selected in terms of measuring range, design and specific measuring conditions.

- Check the compatibility with the medium of the materials subjected to pressure!
- In order to guarantee the measuring accuracy and long-term stability specified, the corresponding load limits must be observed.
- Non-observance can result in serious injury and/or damage to the equipment.
- Only qualified persons authorised by the plant manager are permitted to install, maintain and service the pressure gauges.

2. Description

- Nominal sizes
  - Model 111.10: NS 40, 50, 63, 80, 100, 160
  - Model 111.11/16: NS 40, 50, 63
  - Model 111.12: NS 40, 50, 63, 80, 100
  - Model 113.53: NS 40, 80, 100
  - Model 213.40: NS 63, 80
  - Model 213.53: NS 50, 63

- The instruments measure the pressure by means of resilient Bourdon tube pressure elements
- The measuring characteristics are in accordance with the EN 837-1 standard

3. Specifications and intended use

Pressure limitation
- Steady: 3/4 x full scale value
- Fluctuating: 2/3 x full scale value
- Short time: Full scale value

Mechanical connection
In accordance with the general technical regulations for pressure gauges (e.g. EN 837-2 "Selection and installation recommendations for pressure gauges").

When screwing gauges in, the force required for this must not be applied through the case, but rather through the spanner flats (using a suitable tool) provided for this purpose on the square shaft of standard connections.
Correct sealing of pressure gauge connections with parallel threads must be made using suitable flat gaskets, sealing rings or WIKA profile sealings. The sealing of tapered threads (e.g., NPT threads) is made by providing the thread with additional sealing material such as, for example, PTFE tape (EN 837-2).

The torque depends on the seal used. Connecting the gauge using a clamp socket or a union nut is recommended, so that it is easier to orientate the gauge correctly.

When a blow-out device is fitted to a pressure gauge, it must be protected against being blocked by debris and dirt.

After mounting, set the compensating valve (if available) from CLOSE to OPEN.

Temperature effect

When the temperature of the measuring system deviates from the reference temperature (+20 °C):

max. ±0.4%/10 K of full scale value

Ingress protection per EN 60529 / IEC 529

Model 111.xx: IP 42
Models 113.53, 213.40 and 213.53: IP 65

Permissible temperatures

Ambient: Model 111.xx: -40 ... +60 °C
Models 113.53, 213.40 and 213.53: -20 ... +60 °C

Medium: max. +60 °C

Attention! With gaseous substances, the temperature may increase as a result of compression warming. In these cases it may be necessary to throttle the rate of change of pressure or reduce the permissible medium temperature.

The effective maximum surface temperature is not only dependant upon these instruments, but mainly on the respective medium temperature!

Materials

Wetted parts: Cu-alloy
Movement: Cu-alloy
Dial: NS 40, 50, 63: Plastic
NS 80, 100, 160: Aluminium
Pointer: Plastic (NS 160: Aluminium)
Case: Models 111.10, 111.12, 111.16: Plastic
Model 111.11: Steel
Models 113.53, 213.53: Stainless steel
Model 213.40: Forged brass
Window: Plastic (NS 160: Instrument glass)

Installation

■ Nominal position per EN 837-1 / 9.6.7 Figure 9: 90° ( ⊥ )
■ Process connection lower mount (LM) or back mount (BM)
■ In order to avoid any additional heating, the instruments must not be exposed to direct solar irradiation while in operation!
■ Pressure gauges must be earthed via the process connection!

Permissible ambient and operating temperatures

When mounting the pressure gauge it must be ensured that, taking into consideration the influence of convection and heat radiation, no deviation above or below the permissible ambient and medium temperatures can occur. The influence of temperature on the indication accuracy must be observed.
Permissible vibration load at the installation site

- The instruments should always be installed in locations free from vibration.
- If necessary, it is possible to isolate the instrument from the mounting point by installing a flexible connection line between the measuring point and the pressure gauge and mounting the instrument on a suitable bracket.
- If this is not possible, the following limit values must not be exceeded:
  - Dry gauges: Frequency range < 150 Hz
    - Acceleration < 0.7 g (7 m/s²)
  - Liquid-filled gauges: Frequency range < 150 Hz
    - Acceleration < 4 g (40 m/s²)

The liquid filling must be checked on a regular basis. The liquid level must not drop below 75 % of the gauge diameter.

4. Commissioning

During the commissioning process pressure surges must be avoided at all costs. Open the shut-off valves slowly.

5. Maintenance and cleaning

- The instruments are maintenance-free.
- The indicator should be checked once or twice every year. For this the instrument must be disconnected from the process to check with a pressure testing device.
- Clean the pressure gauge with a moist cloth.
- Repairs must only be carried out by the manufacturer or appropriately qualified skilled personnel.
- When dismounting, close the compensating valve (if available).

WARNING!
Residual media in dismounted pressure gauges can result in a risk to persons, the environment and equipment.
Take sufficient precautionary measures.

Appendix 1: Declaration of conformity