High-Precision Pressure Controller CPC8000

Version 1.5

Part of your business
This symbol indicates that one has to reckon above all with danger for persons and the environment and/or considerable material damage (mortal danger, danger of injury) if the respective safety precautions are not taken.

This symbol does not indicate safety notices but information for a better understanding of the facts.
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1. General Notices

In the following chapters detailed information on the high-precision pneumatic pressure controller CPC8000 and its proper use can be found.

Should you require further information, or should there be problems which are not dealt with in detail in the manual, please contact the following address:

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E-mail: testequip@wika.de

The warranty period for the high-precision precision pressure controller CPC8000 is 24 months according to the general terms of supply of ZVEI. All guarantee claims lapse if the system is put to improper use or if the operating instructions are not observed or if an attempt is made to open the system.

We also point out that the contents of these operating instructions does not form part of an earlier or existing agreement, assurance or legal relationship or is meant to change these. All obligations of WIKA Alexander Wiegand SE & Co. KG result from the respective sales contract and the general business terms of WIKA Alexander Wiegand SE & Co. KG.

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Version key regarding firmware and respective manual

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<thead>
<tr>
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<th>Firmware</th>
</tr>
</thead>
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<tr>
<td>V 1.1</td>
<td>V 1.9.0</td>
</tr>
<tr>
<td>V 1.2</td>
<td>V 1.9.1</td>
</tr>
<tr>
<td>V 1.3</td>
<td>≤ V 1.11.1.27</td>
</tr>
<tr>
<td>V 1.4</td>
<td>≥ V 2.0.0.0</td>
</tr>
<tr>
<td>V 1.5</td>
<td>≥ V 2.0.1.5</td>
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2. Safety notices

2.1 Duties of the user

To ensure safe working with the system the user must make sure in particular that:

- the system is only used properly (cf. the section "3.1 Proper use" in the chapter "3. Product description"), no dangerous media are used and all technical specifications are being observed.

- safety mechanisms exist, which exclude any danger to persons or machinery through improper pressurisation.

- the system is only operated in perfect operative condition.

- the manual are always available in readable condition and complete at the place where the system is.

- the system is operated, serviced and repaired only by staff which is authorised and qualified to do so.

- the operator of the system receives regular instructions on all pertinent questions of industrial safety and environmental protection and knows the operating instructions and especially the safety notices contained in it.

2.2 General safety notices

A condition for trouble-free and safe operation of this system is proper transport, proper storage, installation, assembly and proper use as well as careful operation and maintenance at regular intervals. Any other operation than the one described in the following instructions is contrary to regulations and must therefore be excluded.

The CPC8000 always has to be handled with the care required for an electronic precision instrument (protect from humidity, impacts, strong magnetic fields, static electricity and extreme temperatures, do not insert any objects into the instrument and its openings).

The system is fed via the mains cable with a voltage which is dangerous for human beings. Even after disconnecting the instrument from the mains dangerous voltages can temporarily occur due to capacities. Although the contacts of the integrated relays located at the back of the instrument are only approved for small electric powers, dangerous voltages or currents can occur at them in the case of faults or failures.

In case of faults or failures, there might be aggressive media under extreme temperature and under high pressure or vacuum connected to the system. At each pressure connection medium under high pressure or vacuum can occur. Objects accelerated by gas pressure present a danger. Media that leak out of the instrument may be dangerous for human beings and the environment.
At the back of the instrument there is a fan (movable part). At this location sufficient air circulation has to be provided for to ensure that the heat conducted to the outside can be transported off.

If the display is damaged, glass splinters may present a danger.

When working with or on the instrument the personnel has to wear suitable protective devices, such as safety glasses. In addition from 40 bar up ear muffs are required, if a danger to the user cannot be forestalled by other appropriate measures.

If faults cannot be repaired with the present operating instructions, the system must be put out of operation immediately and protected against unintentional re-starting. Furthermore, supervisors and authorised service personnel have to be informed immediately.

Repairs must only be carried out by the manufacturer. Interventions and changes of the system are not allowed.

Further important safety notices are to be found in the individual sections of these instructions.

### 2.3 Safety notices regarding operation

The system must only be operated by trained and authorised personnel who know the manual and can work according to them.

Before the system is pressurised the operator must check all connections and the system for any visible damage and make sure that the system and all associated components are in a faultless, fully functional state.

The system is designed only for the intended use. The technical specifications in these operating instructions must be observed. Any improper handling or operating of the system outside the technical specifications requires immediate shutdown and checking by an authorised WIKA service employee.

The pressure medium used must comply with the requirements specified in the operating instructions.

The supply pressure at the SUPPLY HIGH port always has to be set to a value which will not endanger the test item (DUT) connected to the TEST port.

Temperatures above 40 °C inside of the instrument may result in damage or malfunctions.

If the overpressure limit of the integrated sensors is exceeded, this can cause direct danger to persons due to bursting components or danger to
persons due to resulting fault currents. The instrument must be put out of operation immediately and the authorities concerned must be notified.

Warning

Pressure medium might escape abruptly under high pressure from the back side VENT port, TEST port, if applicable, and SUPPLY LOW port. At the SUPPLY LOW port, pressure will be released abruptly when the present pressure is controlled down. At the VENT port, this is manually realised with the function "Measure/Vent" via the SETUP-menu point: Controller settings, or automatically forced by a switch-off of the instrument or in case of a power cut. This condition is also created by an entered set value of 0 and the "AutoVENT" function (in the same menu) activated. The user must ensure that there are appropriate protection mechanisms in place to prevent any danger to persons, the system or the environment by leaking medium, strong generation of noise, etc. The respective environmental regulations are to be observed hereby.

As pressure is released at the back side via the pressure connections, it must be ensured that there are no persons at the back side and that the pressure is released via the pipeline without danger.

The limit values for current and voltage of the integrated relays must not be exceeded and the relays must not have any direct or indirect effect on critical processes. Furthermore it must be ensured that no hazardous situations can arise as a result of any failure of the relays.
3. Product description

3.1 Proper use

The CPC8000 is a high-precision pneumatic pressure controller equipped with one or two precision pressure sensors and the control unit. All pressure ports are located at the back of the device.

The instrument can be used to generate a pressure at the TEST port with high precision (CONTROL-mode) or to MEASURE a pressure applied at the TEST port with high precision (MEASURE-mode).

If a barometric reference sensor is integrated, the type of pressure displayed can be changed via the SETUP-menu point: "sensor settings" from absolute pressure to gauge pressure. (Dual-Range controller with a firmware below V1.11.2 offer the change of the pressure type only via interface.)

Only dry clean air or nitrogen as pressure medium are allowed. Shop air should be avoided and dangerous media according to article 2 paragraph 2 of the 67/548/EC directive must be strictly avoided as pressure media.

The maximum permissible supply pressure at the SUPPLY HIGH port should only be all little higher than the full scale value of the controller (see chapter: "3.9 Technical Data").

Preferably the same pressure medium should be used which was used for the calibration as pressure media (see enclosure: calibration certificate).

The technical specifications of the individual pressure sensors indicated, as well as all the other technical specifications mentioned in these manual, must be observed without exception.

Very fast pressure changes endanger the sensor, because they produce an extreme mechanical stress on the sensor; especially if the fast pressure change leads to an internal pressure which is higher then the full scale of the controller (even if it is only for a fraction of a second). In this case a protection by the integrated overpressure protectors cannot be guaranteed, because they require a certain response time before they are activated.

All integrated pressure sensors have, unless agreed otherwise, a calibration certificate (see enclosure: calibration certificate) for the entire measuring chain. If the system is handled improperly or if the technical specifications mentioned in these operating instructions are exceeded, re-calibration or even an adjustment will be necessary.

The system is not suitable for use in areas with an explosion hazard. The CPC8000 is not a safety component as defined by the pressure appliance guideline and must not be used as such.

If the CPC8000 is not used according to these manual, safe operation of the system is not guaranteed.

The user of the system and not the manufacturer is responsible for all personal and material damage resulting from improper use!
3.2 Structure

The high-precision pressure controller CPC8000 consists of the main components of one or two high-precision pressure sensors protected by one or two a safety valves, a control and evaluation unit, three or four solenoid valves, display, membrane keyboard, RS-232 and IEEE-488.2 interface, internal temperature probe, fan, eight relays (five used for internal tasks and three free programmable) and the housing which is available as stackable desk top model or 19" plug-in case. A barometric reference is available as an option.

These illustrations show a desk top model
3.3 System concept: Single range Controller CPC8000-X/-L

Operative diagram and pneumatic plan

* Optional also all reference ports from the high-precision pressure sensors ≤ 4 bar are connected to this port.

### Connection-table regarding the pressure ports

<table>
<thead>
<tr>
<th>SUPPLY HIGH</th>
<th>SUPPLY LOW</th>
<th>VENT Port</th>
<th>TEST Port</th>
<th>Ref. Port</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure supply (see: chapter Technical Data)</td>
<td>control-ranges</td>
<td>atmosphere</td>
<td>test item</td>
<td>atmosphere</td>
</tr>
<tr>
<td>≥ 0 bar</td>
<td>&lt; 0 bar</td>
<td>vacuum</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Status-table of solenoid valves

<table>
<thead>
<tr>
<th>Valve Status</th>
<th>A SUPPLY HIGH (NC)</th>
<th>B VENT Port (NO)</th>
<th>C Valves/Sens (NO)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MEASURE-mode</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
</tr>
<tr>
<td>CONTROL-mode</td>
<td>open</td>
<td>closed</td>
<td>open</td>
</tr>
<tr>
<td>VENT-mode</td>
<td>closed</td>
<td>open</td>
<td>open</td>
</tr>
<tr>
<td>Powerless</td>
<td>closed</td>
<td>open</td>
<td>open</td>
</tr>
</tbody>
</table>
3.4 System concept: Dual range Controller CPC8000-DX/-DL

Operative diagram and pneumatic plan

* Optional also all reference ports from the high-precision pressure sensors ≤ 4 bar are connected to this port.

### Connection-table regarding the pressure ports

<table>
<thead>
<tr>
<th>SUPPLY HIGH</th>
<th>SUPPLY LOW</th>
<th>VENT Port</th>
<th>TEST Port</th>
<th>Ref. Port</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure supply (see: chapter Technical Data)</td>
<td>control-ranges ≥ 0 bar atmosphere</td>
<td>control-ranges &lt; 0 bar vacuum</td>
<td>atmosphere</td>
<td>test item</td>
</tr>
</tbody>
</table>

### Status-table of solenoid valves

<table>
<thead>
<tr>
<th>Valve</th>
<th>Status</th>
<th>A SUPPLY HIGH (NC)</th>
<th>B VENT Port (NO)</th>
<th>C Valves/Sens (NO)</th>
<th>D Sensor 2 (NC)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MEASURE-mode</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
<td>automatic**</td>
</tr>
<tr>
<td>CONTROL-mode</td>
<td>open</td>
<td>closed</td>
<td>open</td>
<td>open</td>
<td>automatic**</td>
</tr>
<tr>
<td>VENT-mode</td>
<td>closed</td>
<td>open</td>
<td>open</td>
<td>open</td>
<td>automatic**</td>
</tr>
<tr>
<td>Powerless</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
</tr>
</tbody>
</table>

** On/Off state depending on the current pressure and the working mode (see chapter: Dual range version of the CPC8000).
### 3.5 General functional description

The CPC8000 has 3 operating modes:

- **CONTROL mode**: A given pressure is generated at the TEST port with high precision
  - Activation via: CONTROL key (key located directly under the display)

- **MEASURE mode**: A pressure applied at the TEST port is measured with high precision
  - Activation via: MEASURE key (key located directly under the display)

- **VENT mode**: The system will be vented automatically
  - Activation via: VENT key (key located directly under the display)
  - (for pressures > 10 bar the pressure will be first controlled down to approx. 10 bar and then vented)

In both operating modes CONTROL/MEASURE the system can be manually vented via the VENT port by means of the VENT function at any time (a connection is established between TEST port and VENT port and the control valve is isolated from the pressure supply).

The instrument also takes on this status in the case of power failures, overpressures or it is switched off.

⚠️ **Warning**

Through the VENT function the pressure build-up in the system will abruptly be released via the VENT port

The controller is equipped with one or two precision sensors for gauge pressure or absolute pressure. If a barometric reference sensor (option) is integrated, the type of pressure can be changed between absolute pressure and gauge pressure.

With the help of the self-explanatory menu guide the measurement display can be configured in many ways, various functions can be called up, and measured data can be saved or communicated to other appliances via the interfaces (RS-232 and IEEE-488.2).

3 of the 8 integrated relays allow manual or pressure-related switching on/off of electrical loads. The contacts are designed as changeover contacts and can be assigned freely to the sensors. The switch points can be chosen freely and are to be keyed in via the keyboard.

The integrated temperature sensor offers the user the possibility of checking the internal temperature of the system and to activate the integrated fan.

All important parameters and conditions are shown clearly on the display.

#### Display with one window

<table>
<thead>
<tr>
<th>Active mode</th>
<th>Window No.</th>
<th>Currently active sensor (Dual range version)</th>
<th>Sensor temperature*</th>
<th>Activated menu item</th>
<th>Action info</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Controlling...</strong></td>
<td>0/1000</td>
<td>1: Sensor 1</td>
<td>22.9°C</td>
<td>Max</td>
<td>Press SETUP for general settings... Press SELECT for window settings</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>499.99</td>
</tr>
</tbody>
</table>

* can be masked out

---

**Note**: The display image is not included in the text. It shows a single window with various parameters and settings displayed. The parameters include active mode, window number, currently active sensor (with dual range option), sensor temperature, activated menu item, and action info. The display also includes a bar graph representation, measurement range, set value, measured value, bar graph representation, unit, type of pressure, time/date, and internal temperature of instrument.
If the CPC8000 is controlling a certain pressure and the current pressure value is in tolerance the colour of the measured value displayed on the screen will change from white into green (the default value is depending on the CPC8000 version and via the SETUP-menu point: Controller settings programmable). If in MEASURE-mode the measurement leaves the permissible range of the sensor, the value is shown in red instead of white figures. At the very top and the very bottom of the screen there is an area in white in the form of a beam which is independent of the number of windows and which will always be shown. In the upper white beam on the left the mode that is just active will be shown, and in the lower white beam on the left information related to further operation will be shown. On the right the relay status bar (top) and the temperature inside the appliance, the date and real time (bottom) can be faded in or out.

Display with 2 windows

Display with 4 windows
3.6 General notices regarding interface communication

For the description of the interface communication see Enclosure 2, Chapter "14. Enclosure / 2. Interface communication".

If, for example, the unit for the data communication is changed via interface, this has no influence on the unit used on the display. But, on the other hand, the type of pressure, for example, can be changed between relative/absolute via interface on the display.

3.7 Specification of the Controller

The slip-in strip on the top right of the front of the system contains information about important ratings of the pressure sensors presently installed.

I. Version of a single range controller CPC8000-L/-X

II. Version of a dual range controller CPC8000-DL/-DX

If an optional barometric reference sensor is integrated, the type of pressure (absolute pressure <=> gauge pressure) can be changed.

Notice

Notice
3.8 Operating principle of a dual-range controller

A dual-range controller features a second sensor in addition to the main sensor (sensor 1) in order to improve the accuracy in the lower part of the pressure range. Dependent on the required pressure the dual-range controller automatically and intelligently selects the proper measuring range, regardless of whether the set value was entered via membrane keypad or interface.

The precision pressure sensors are combined flexibly according to the requirements of the customer. In order to cover a wide calibration range it is even possible to combine 2 sensors with a factor of up to 1:10 regarding their ranges.

Example of a changeover from one sensor to the other

a) starting point (start) in the working range of sensor 1 (main sensor)
new pressure (target) in the working range of sensor 2

b) starting point (start) in the working range of sensor 2
new pressure (target) in the working range of sensor 1 (main sensor)

As soon as the control process for the new pressure is started, sensor 1 (main sensor) will be used as a reference, because the target is within the range of this sensor (sensor 2 will be not used in this case).

In the upper info line of the current window will be displayed, which sensor (1 or 2) is active.
3.9 Specifications

### Specifications for the different pressure steps for CPC8000-L/-X

<table>
<thead>
<tr>
<th>Pressure Range for CPC8000-L/-X</th>
<th>CPC8000-L</th>
<th>CPC8000-X</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low-Pneumatic Pressure Ranges</td>
<td>bar</td>
<td>0 ... 0.025 up to &lt; 1</td>
</tr>
<tr>
<td>Precision</td>
<td>%</td>
<td>0.005</td>
</tr>
<tr>
<td>Accuracy</td>
<td>%</td>
<td>0.01 FS</td>
</tr>
<tr>
<td>Control stability</td>
<td>%</td>
<td>0.001</td>
</tr>
<tr>
<td>Slew rate</td>
<td>sec</td>
<td>&lt; 20</td>
</tr>
<tr>
<td>Standard Pneumatic Pressure Ranges</td>
<td>bar</td>
<td>0 ... 1 up to 60 *</td>
</tr>
<tr>
<td>Precision</td>
<td>%</td>
<td>0.005</td>
</tr>
<tr>
<td>Accuracy</td>
<td>%</td>
<td>0.01 FS</td>
</tr>
<tr>
<td>Control stability</td>
<td>%</td>
<td>0.001</td>
</tr>
<tr>
<td>Slew rate</td>
<td>sec</td>
<td>&lt; 15</td>
</tr>
<tr>
<td>High Pneumatic Pressure Ranges</td>
<td>bar</td>
<td>0 ... &gt; 60 up to 400 *</td>
</tr>
<tr>
<td>Precision</td>
<td>%</td>
<td>0.005</td>
</tr>
<tr>
<td>Accuracy</td>
<td>%</td>
<td>0.01 FS</td>
</tr>
<tr>
<td>Control stability</td>
<td>%</td>
<td>0.0012</td>
</tr>
<tr>
<td>Slew rate</td>
<td>sec</td>
<td>&lt; 25</td>
</tr>
</tbody>
</table>

(*Absolute pressure range for CPC8000-L: 0 ... 0.4 bar up to 0 ... 16 bar and for CPC8000-X: 0 ... 1 bar up to 0 ... 16 bar*)

1) IntelliScale => % of measured value in the upper 2/3 of the pressure range.
2) IntelliScale => % of measured value in the upper half of the pressure range.

### General Specifications

**CPC8000-L/-X**

- **Control range**: % FS
- **Test volume**: cc (50 up to 1,000 without throttle; Leakage < 10^-3)
- **Pressure ports**: 6 mm SWAGELOK® tube fitting
- **Adapter**: on request
- **Overpressure protection**: safety valves, scaled to 120% of FS
- **Instrument version**: 19" plug-in case (optional: desk top)
- **Screen**: TFT-Colour graphics display (320 x 240 Pixel)
- **Screen division**: 1, 2 or 4 windows
- **Indication of measured values**: up to 7 digits
- **Measuring rate**: 8 values/sec.
- **Keyboard**: Membrane keyboard
- **Evaluation unit**: Motorola 50 MHz Power PC-Board
- **Operating system**: Windows CE
- **Digital interface**: RS-232 and IEEE-488.2
- **Relay outputs**: 3 programmable change-over contacts (potential free)
- **Power supply**: AC 230 V ± 10 %, 50/60 Hz; 0.75 A (optional: AC 115 V)
- **Permissible pressure**
  - **Supply High Port**
    - < 1 bar gauge pressure: approx. 2 bar (because a pressure regulator is integrated)
    - 1 ... 100 bar gauge pressure: approx. 110 % FS
    - > 100 bar gauge pressure: approx. 100 % FS + approx. 10 bar
  - **Test Port**: % FS, max. 120
- **Permissible Media**: clean, dry air or nitrogen
- **Operating temperature (ambiente)**: °C, 15 ... 35
- **Storage temperature**: °C, 0 ... 70
- **Air humidity**: %, 35 ... 85 relative humidity without moisture condensation
- **Ingress protection**: IP31 (front panel IP41)
- **Weight**: kg, approx. 17
- **Dimensions**: see technical drawings
- **CE-mark**: conformity certificate
- **Calibration 3) Incl. calibration report 3.1 according to DIN EN 10 204

3) Calibration in a horizontal mounting position.

WIKA Operating Instructions High-Precision Pressure Controller ∙ Version 1.5
4. Installation

4.1 Introduction

In this chapter information for the initial installation of the CPC8000 can be found. The installation of the CPC8000 is done as follows: Unpack the system, install it in a suitable place, connect it, switch it on and configure the system with the operating field.

4.2 Unpacking of the system

Unpack all components of the appliance carefully and check the parts for damage. Report any damage immediately to the forwarding agent.

Apart from any additional components ordered, a shipment consists of:

- Basic system
- Main cable
- Manual with calibration certificates in the enclosure
- Optional: recommend Interface cable

4.3 Dimensions of the available version in mm

Desk top model:

19" plug-in case:
4.4 Installation of the system

The place of installation must meet the following conditions:
- Ambient temperature: 15 to 35 °C
- Humidity: 35 to 85 % relative humidity without dewing
- Flat, horizontal location; secure fixed working surface (desk top model) or proper installation in a sturdy 19" mounting frame / 4HE (19" plug-in case)
- At the back of the instrument sufficient air circulation must be provided for to avoid an accumulation of the heat conducted to the outside via the fan.
- As during operation pressure escapes at the back, it has to be ensured that during operation nobody has access to the back of the instrument or, if the VENT / LOW SUPPLY ports are pipe-connected, to the VENT opening of the pipes.

Avoid the following influences:
- Direct sunlight or proximity to hot objects
- Unstable installation position
- Mechanical vibration
- Proximity to sources of interference with strong electromagnetic fields, such as high tension appliances, mobile telephones or mains
- Soot, steam, dust and corrosive gases
- Environment with explosion hazard, inflammable atmospheres

Pressure supply requirements:
- Stable supply pressure only a little bit higher than the full scale of the controller (see chapter: "3.9 Technical Data")
- Permissible media: dry, clean air or nitrogen
- Vacuum: min. 50 litres/min (if required)

Up to 3 desk top models can be stacked on each other.

An angle of inclination of the system of more than 3 degrees has a negative effect on the measuring result and must be avoided.
4.5 Pressure connections

The pressure connections must be installed according to the following instructions, observing the relevant regulations. The installation is to be carried out by persons familiar with, and who can work according to, the safety regulations for working on pneumatic/hydraulic plants.

Rear view

Optional Adapter

Up to 5 pressure connections are at the instruments back. Pressure connections that are not assigned are provided with blind plugs. The optional Ref.-port must left open to atmosphere pressure and should never connected to an external pressure source.

Blind plugs, instead of pressure connections, are only to be loosened or removed by authorised WIKA service personnel.
4.6 Notices regarding to pressure connections

At the back of the instrument, all pressure connections, beside Ref-Port, are specified as SWAGELOK® pipe connections with an outside pipe diameter of 6 mm. The diameter of the pipework has to be selected according to length and pressure (see chapter: "4.7.1 Recommendation regarding the piping").

- **TEST Port**
  The pressure connection is located underneath the marking "TEST port" at which in the CONTROL-mode the pressure that is precisely controlled by the controller is applied or at which in the MEASURE-mode a pressure applied is measured by the instrument with high precision.

- **SUPPLY HIGH Port**
  The pressure connection for the supply pressure of the controller is located underneath the marking “SUPPLY HIGH”. The supplied pressure should only be a little bit higher than the fullscale of the controller (see slip-in strip on the upper-right of the front panel and chapter: "3.9 Technical Data").

- **SUPPLY LOW Port**
  The pressure connection for the vacuum supply is located underneath the marking “SUPPLY LOW” (only for supply pressure < 40 bar); In a gauge pressure version the port can be left open to atmospheric pressure.

- **VENT Port**
  The pressure connection is located underneath the marking "VENT" via which the system is abruptly vented to the atmosphere under certain conditions.

- **REF. Port**
  If there is no blind plug at the port with the sign Ref., this is the connection to the optional barometric reference and to the reference ports of sensors with ranges ≤ 4 bar (gauge). This port has to be left open to the atmosphere and should never be connected to a pressure source.

  If a blind plug is not installed, the port (connection) with the description "Ref.:" is the connection with the optional barometric reference as well as with the reference port of pressure sensors with overpressure ranges of ≤ 4 bar.
  This connection must be openly connected to the atmosphere and must not be pressurised by external pressure.

  The user has to ensure that any medium that might escape from the VENT or SUPPLY LOW port is released in a suitable manner without danger to persons, the environment or the system. Moreover suitable silencer should be used.

  The higher the supply pressure connected to the SUPPLY HIGH port (inlet port of the control unit) is, the higher the pressure which leaves the system through the SUPPLY LOW port (outlet port of the control unit).
  If a vacuum pump is connected to the SUPPLY LOW port, adequate safety precautions have to be taken, so that the pump will not be damaged.
Furthermore the supply pressure in its full height should not present any danger for the pump (therefore the technical data of the pump have to be checked before).

If vacuum is connected to the SUPPLY LOW port of the controller, negative pressure peaks of several -100 mbar might occur at the TEST port for a very short time, when changing from the MEASURE-mode to the CONTROL-mode.

After a reaction of the internal overflow valve we recommend immediately sending the system to the manufacturer for checking.

Before the system is connected, one must ensure that suitable protection measures are in place which exclude overloading of the test item or the system. The supply pressure at the SUPPLY HIGH port must never exceed the overpressure safety of the device under test.

The pressure pipes, couplings and other components used for tubing must be licensed for the occurring pressures.

The user must ensure that the respective pressure media are available in clean/pure form and should also be dry. If necessary, the sensors must be protected by using sediment bowls, particle filters or humidity filters.

### 4.7 Assembly of the pressure connections

First the protective plastic caps must be carefully removed from the SWAGELOK® connections. (Please keep the protective plastic caps for later use). Pressure connection adapters which have also been ordered, are to be assembled according to the design as per points I. or II., otherwise see point III.

#### I. Tubing with a adapter from SWAGELOK® to threading

1. Connect the adapter tightly with the threaded connection (if necessary use suitable sealing material).
2. Connect the SWAGELOK® fitting of the adapter with the corresponding connection of the pressure sensor to be connected and tighten the nut "finger-tight".
3. Tighten the SWAGELOK® connection with a suitable spanner 1/4 turn.

In case point 1 cannot be done first:

1. Carry out points 2 and 3
2. Secure SWAGELOK® connection against twisting with a suitable spanner and screw down the threaded connection tightly (if necessary use suitable sealing material).
II. Assembly of a hand-operated quick connection adapter

1. Push SWAGELOK® connection of the adapter into the corresponding connection of the measuring converter to be connected and tighten the nut "finger-tight".
2. Tighten the SWAGELOK® connection with a suitable spanner 1/4 turn.
3. Put on threaded connection and tighten "hand-tight" by turning the knurled nut.

III. Tubing without adapter

The tubing without adapter is to be carried out by a fitter trained in SWAGELOK® connections according to SWAGELOK® tubing instructions.

Warning
When working on a connection with a SWAGELOK® connection already fitted, one must prevent overturning or loosening this SWAGELOK® connection with a suitable tool.

Notice
Leaky pipework may lead to a falsification of the measuring results. The leak tightness of the pipework can be checked by controlling a permissible pressure with the test assembly being completely set up and then pressing the CONTROL OFF-key (MEASURE-mode). A fast pressure drop in the MEASURE-mode points to a leak in the pipework.
4.7.1 Recommendation regarding the piping

The user has to ensure that any released medium does not endanger any person, environment or the instrument.

Below are recommendations regarding the piping.

**Recommended diameter of the piping:**
SUPPLY HIGH & TEST port:
- up to a length of 1.5 m: Ø min. 4 mm
- lengths from 1.5 up to 3 m: Ø min. 6 mm
SUPPLY LOW:
- when vacuum is necessary: use corrugated vacuum tube

Especially if test items with great volumes (like precision test gauges) are used, then long and thin piping have a negative effect on the control performance.
4.8 Electrical connections

The electrical installation has to be carried out according to the following instructions while observing the relevant regulations. It is to be carried out by persons familiar with the safety regulations for working on electrical plants and who can work according to them.

Rear view

![Diagram of the rear view of the High-Precision Pressure Controller CPC8000 with power supply input socket, WIKA service outputs, Relay outputs, RS-232, and IEEE-488.2 connections.]

25 pole SUB-D-plug 9 pole SUB-D-socket 24 pole IEEE-488 socket

PIN-configuration

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
</tr>
</thead>
<tbody>
<tr>
<td>changeover-contact 1</td>
<td>changeover-contact 2</td>
<td>changeover-contact 3</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

internal bridge

| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| PIN-configuration | PIN-configuration | PIN-configuration |
| 1: DIO1 | 13: DIO5 |
| 2: DIO2 | 14: DIO6 |
| 3: DIO3 | 15: DIO7 |
| 4: DIO4 | 16: DIO8 |
| 5: EOI | 17: REN |
| 6: DAV | 18: GND |
| 7: NRFD | 19: GND |
| 8: NDAC | 20: GND |
| 9: IFC | 21: GND |
| 10: SRQ | 22: GND |
| 11: ATN | 23: GND |
| 12: SCHIELD | 24: GND |

Warning

The diagram indicates the location of the Power supply input socket, WIKA service outputs, Relay outputs, RS-232, and IEEE-488.2 connections. The diagram also shows the PIN-configuration for each pin, including changeover-contacts, internal bridge, and contacts that should not be used.
4.9 Notices regarding the electrical connections

4.9.1 Connection of the power supply

Before connecting the power supply, make sure that the mains voltage agrees with the specification of the power unit. Switch off the system before connecting the mains. Only the mains cable supplied should be used.

The 3-pole mains cable supplied is fitted with an earth lead. You should therefore operate the system only from a three-pin socket and always make sure that the earth lead is properly connected.

The mains input socket is to be connected according to the regulations with the country-specific connection cable supplied to a power supply that lies within the required specification (see chapter: "3.9 Technical Data" and type label).

4.9.2 Connection of the interfaces

The interface cables must not be longer than 3 m and must be laid separate from cables with voltages > 60. Instruments which are connected to the interfaces have to comply with the standard IEC 60 950.

RS-232 Interface
The RS-232 interface is designed as a 9 pole SUB-D-socket (PIN-configuration see "4.8 Electrical connections") and is to be connected as required according to the regulations with the cable mentioned below or a 9 pole 1:1 cable of similar quality:

- 3 m Data Extension Cable; DB9 Male/DB9 Female; No. 316170 of the company KLICK®

IEEE-488 Interface
The connection of the IEEE-488 interface is designed as a 24 pole IEEE-488-socket (PIN-configuration see "4.8 Electrical connections") and is to be connected as required according to the regulations with the cable mentioned below or of similar quality:

- 2 m IEEE-488-2-MPB CABLE of the company GTK® Gold-TekElectricCoLtd

4.9.3 Connection of the relay outputs

When connecting the relay outputs the national installation regulations (Germany: VDE standard) and the Appliance Safety Law are to be observed and followed.

The limits of the relays for current and voltage must not be exceeded and the relays must not have any direct or indirect effect on critical processes.

Only the first 9 contacts with a output capacity: max. 1 A / 30 V DC of the relay outputs (25 pole SUB-D plug) can be used by the user (3 potential-free changeover contacts; PIN-configuration see "4.8 Electrical connections"). All the other contacts are not allowed to use.
4.9.4 Connection of the WIKA service outputs

The WIKA service outputs cannot be used by anyone but authorised WIKA service personal using special connection cables. Any attempts to make use of the service outputs will void your rights to claim anything under guarantee.

FOR YOUR NOTES

Warning
5. Starting operation

Before the system is switched on, one must make sure that the system was installed according to the instructions of the previous chapter and that all connections installed are fitted or carried out according to the current regulations.

One must ensure that all specifications such as supply voltage, operating temperature, humidity, sensor-specific pressure media and pressure ranges are observed.

Condensation can occur inside the system when the temperature changes quickly. Give the system sufficient time for acclimatisation in such cases.

Before pressurising, one must ensure through appropriate protective measures that the system or the test piece will not be overloaded. When working with or on the instrument, safety glasses have to be worn. When the supply pressure exceeds 40 bar, ear muffs are required.

In the rooms in which the CPC8000 is operated sufficient air ventilation has to be ensured, as these might escape, when working with inert gases.

When the above points have been met you can switch on the system, optimise it to the operation conditions via SETUP-menu point: Controller adaption and configure it as required after you have familiarised yourself with the operation (see chapter: "6. Operation").

High Pressure can accelerate loss parts in a manner, so that they will present a danger for persons or other things.

The system is configured ex factory in such a way that the individual measurement representation (1 window/MEASURE-mode) will appear on the screen.

As soon as the thermal equilibrium between the controller and its ambience is accomplished, the controller is ready for operation. However, in order to achieve an optimal precision of the system, the instrument should be switched on 15 min. before use.

An optimal operation can only be guaranteed, if the autom. Function: Controller adaption of the SETUP-menu (chapter: "6.9.1 SETUP-menu point: Controller adaption") is used.

The "controller adaption" function offers also the possibility to work with a reduced supply pressure (< 100 %).

Extremely fast pressure change rates represent a danger to the sensor/s.
6. Operation

6.1 Elements of the membrane keyboard

<table>
<thead>
<tr>
<th>Key board element</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main switch</td>
<td>Switching the system on/off (left: On; right: Off)</td>
</tr>
<tr>
<td>Working mode keys</td>
<td>CONTROL = Control mode; MEASURE = Measure mode; VENT = Vent mode</td>
</tr>
<tr>
<td>Menu control block</td>
<td>Navigation within the menu, calling-up of menu points, activation/deac-</td>
</tr>
<tr>
<td></td>
<td>tivation of functions or menu points and running through stored lists (a</td>
</tr>
<tr>
<td></td>
<td>comprehensive description of the individual keys can be found on page 31)</td>
</tr>
<tr>
<td>Numerical input block</td>
<td>Keying-in of numbers in input fields (a comprehensive description of the</td>
</tr>
<tr>
<td></td>
<td>individual keys can be found on page 32).</td>
</tr>
<tr>
<td>STEP / JOG key</td>
<td>Change of the set value via STEP and JOG function</td>
</tr>
<tr>
<td></td>
<td>(see page 33 for a detailed description of the individual keys)</td>
</tr>
</tbody>
</table>

Notice

After the system is switched on, and after the subsequent auto-test, the device is in the last saved measurement display mode (1, 2 or 4 display windows). The instrument should not be switched off during booting (approx. 8 sec.) or saving.

After the system has been switched off one should wait for about 5 sec. before switching it on again.
6.2 Functional description of the menu control block

The SETUP-key is only used for calling-up the SETUP-menu (General Settings) and can only be called when the MEASURE or CONTROL-mode is active.

<table>
<thead>
<tr>
<th>surface/filed key</th>
<th>Menu surface</th>
<th>scroll field</th>
<th>Data input field formatted number</th>
<th>Name/Text</th>
</tr>
</thead>
<tbody>
<tr>
<td>Movement to the right</td>
<td>no effect</td>
<td>one position to the right (unless already at the right edge)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Movement to the left</td>
<td>no effect</td>
<td>one position to the left (unless already at the left edge)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Movement to upwards</td>
<td>run through the stored List ascending (ring shift)</td>
<td>run through the stored List: 0 - 9 A - Z a - z 0 - 9.:/°() ascending (ring shift)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Movement to downwards</td>
<td>run through the stored List descending (ring shift)</td>
<td>run through the stored List: 0 - 9 A - Z a - z 0 - 9.:/°() descending (ring shift)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>in measuring mode: call of the respective Window-menu</td>
<td>1st time: input activation</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>In SETUP-menu and in Window-menu call of the menu point on selection field confirmation of the selection on switchover field in-/activation</td>
<td>2nd time: input confirmation</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>back to the next higher level</td>
<td>Cancellation of the input and the input is not taken over</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The current position is marked by colour: green in a menu surface and white in a data input field.
6.3 Description of the keys for selecting the working mode

The working mode can be selected by using the keys located just below the display.

**MEASURE**
In the MEASURE mode the CPC8000 acts like a precision pressure measuring instrument and measures the pressure applied at the TEST port with high precision. (If the control mode was the last used mode before switching into measure mode, the last controlled pressure is held in the test assembly.)

**CONTROL**
In the CONTROL mode the CPC8000 provides a certain pressure at the TEST port with high precision according to the set value.

**VENT**
The vent function will abruptly vent the system to the atmosphere, including the test assembly connected to the test port.

6.4 Functional description of the numerical input block

The numerical input block can be used for the input of the control set value or for the input of numbers and values within input fields. (The input must have been activated before by pressing the SELECT-key).

Number input fields are normally formatted, so that the digits and existing decimal point are pre-set. After keying in a number within an input field the cursor will automatically jump one digit to the right (except for the digit at the very right).
If one leaves an input field with the BACK-key, the input is not taken over.
6.5 Functional description of the control function block

The set value can be changed stepwise via the STEP and JOG-keys.

Increase/decrease of the set value by customer-specified value (default value 10 % FS)

Increase/decrease of the set value by the last digit displayed (customer-specific)

6.6 Structure of the menu guide

Starting from the measuring or controlling mode one gets (SETUP or SELECT-key) into the:

- **SETUP-menu**
  for general settings of the system/configurations which concern all windows.

  or

- **WINDOW-menu (one for each window)**
  for activating functions and the configuration of the measurement representation/configurations tied to windows.

The current mode is always shown on the top left of the screen. For each sub-list level the name of the mode is preceded by a dot.
6.7 Operating modes: MEASURE-mode, CONTROL-mode and VENT-mode

The CPC8000 has three operating modes: MEASURE-mode, CONTROL-mode and VENT-mode. They are the highest level of the operator guidance.

After the system has been switched on, and after a subsequent short self-test the instrument is automatically in the MEASURE-mode. The switching from one mode to another is done by using the working mode keys located just below the display.

When switching from the CONTROL-mode to the MEASURE-mode, the system is not ventilated, instead the last applied pressure is locked in the system by means of solenoid valves.

From both modes it is possible to access the SETUP-menu via the SETUP-key or a windows menu via the SELECT-key in order to carry out general or specific settings as listed below (see chapter “6.8 Menu tree”).

Although the integrated pressure sensors have an excellent long-term stability, the zero point may be corrected via “SETUP-menu item: Sensor settings”, if required. It is recommended to reset the zero point every three months.

In both modes it is possible to view 1, 2 or 4 windows on the screen simulatenously via the “SETUP-menu item: Number of windows”. This enables for instance the simultaneous representation of the measured value in various pressure units or the additional, parallel calling up of a function (min, max, etc.).

When a barometric reference sensor (option) is integrated, a switching between the absolute and gauge types of pressure is possible (Dual range controller with a firmware below V1.11.2 offer the change of the pressure type only via interface).

If required, the zero point of the calculated type of pressure can be corrected via "SETUP-menu item: Sensor settings". This correction only has an effect on the calculated type of pressure, but not on the sensor signals themselves.

The type of pressure of the precision pressure sensors are stated in the "SETUP-menu item: INFO".

By using the VENT key, which is located directly under the display, the system is abruptly vented to the atmosphere through the VENT port. This is achieved by establishing a connection between TEST port and VENT port, so that pressure built-up in the system is controlled down to 10 bar and than is abruptly released via the VENT port.
Venting from CONTROL or MEASURE-mode through the VENT-key the controller further measures the current pressure after implemented action. However the controller is still in VENT-mode.

The following table shows the conditions under which the VENT and/or AUTOVENT function can be executed.

<table>
<thead>
<tr>
<th>Function</th>
<th>Sensor-mode</th>
<th>abs</th>
<th>rel</th>
</tr>
</thead>
<tbody>
<tr>
<td>VENT</td>
<td>✓</td>
<td>✓</td>
<td></td>
</tr>
<tr>
<td>AUTOVENT</td>
<td>✓</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### 6.7.1 The MEASURE-mode

**Activated:** by pressing the MEASURE key.

In the MEASURE-mode the CPC8000 acts as a precision pressure measuring instrument and measures the pressure applied at the TEST port with high precision.

If the pressure value is beyond the permissible measurement range, it is displayed in red instead of white figures. As soon as a pressure of approx. 120% FS is reached, an integrated safety valve opens and releases the pressure into the inside of the instrument.

The Set value may already be entered in the MEASURE-mode via the numerical input block.

**Notice**

During the input of the Set value (after entering the first digit) the representation colour is green instead of white. Before switching to another menu, the Set value input has to be completed by pressing the ENTER-key (confirmation of input) or the BACK-key (cancellation of input).

When the Set value input in the MEASURE-mode is completed and then the CONTROL-mode is activated by pressing the CONTROL-key, the CPC8000 starts to control the set value immediately.

**Notice**

To change from the CONTROL-mode to the MEASURE-mode the MEASURE-key has to be used.
6.7.2 The CONTROL-mode

Activated: by pressing the CONTROL key.

The CONTROL-mode can be accessed from the MEASURE-mode by pressing the CONTROL ON-key.

In the CONTROL-mode the CPC8000 acts as a precision pressure controller and provides a given pressure at the TEST port with high precision.

In order to ensure that the controller is correctly configured for the task it is supposed to perform, the following measures have to be taken and the respective parameters have to be set in the SETUP-menu (see chapter "6.8 Menu tree").

In order to control pressures close to or below atmospheric pressure, a vacuum pump has to be connected to the SUPPLY LOW port, and in the “SETUP-menu item: Control settings” the setting “autovent off” has to be selected. As the venting is carried out via the SUPPLY LOW port, it has to be ensured that the vacuum pump is not pressurised with an impermissibly high pressure.

In order to control pressures above atmospheric pressure, there may be ambient pressure at the SUPPLY LOW port and the setting "autovent on" in the “SETUP-menu item: Control settings” can be chosen. If "autovent on" is selected and the entered Set value is 0 bar, the controller will produce a connection between TEST port and VENT port (< 10 bar), in order to reach ambient air pressure very fast.

In order to achieve an optimal control performance the "SETUP-menu item: Controller adaption" have to used.

Further via the "SETUP-menu item: Controller settings" the control speed can be set. If the controller should be as fast as possible (without overshooting) the "Max. Slew Rate" is to be set to 100. For slow control applications such as pressure switch tests a lower value should be selected.

"Transient times constant" and "Damping factor" should only be changed in case to optimise the control behaviour when the operating conditions have be changed severely (never change it more than ± 2 digits).

While a pressure source is connected to the TEST it is not allowed to switch from the MEASURE-mode into the CONTROL-mode or even to try to control a pressure.

Warning
**How to set the set value:**

1. Entering the set value via numerical input block
   (The given set value can be deleted via the CLEAR-key, the last set value can be called up via the BACK-key.)

2. Confirmation of the set value by pressing the ENTER-key.
   After the confirmation the CPC8000 starts to control the given set value.
   As soon as the controller reaches a pressure within the defined Stable Tolerance (Default value depending on CPC8000 version; see SETUP-menu item: Controller settings), the colour of the measured value display changes from white to green.

A stepwise change of the pressure/set value is possible via the STEP and JOG-keys.

Increase/decrease of the set value by customer-specified value (default value 10% FS)

Increase/decrease of the set value by the last digit displayed (customer-specific)

In a multiple window representation the set value input is always assigned to the window marked in green. After confirmation the set value is automatically taken over in the other windows according to their settings. Thus it is for instance possible to input set values very fast in various units without having to carry out separate calculations.
# 6.8 Menu tree

## Measuring / controlling mode

### SETUP-Menu

<table>
<thead>
<tr>
<th>Setting</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Controller adaption</td>
<td>(Adaption to current conditions / see page 40 + 41)</td>
</tr>
<tr>
<td>Controller settings</td>
<td>(General controller settings / see page 42 + 43)</td>
</tr>
<tr>
<td>Sensor settings</td>
<td>(Setting of zero point and pressure type / see page 44 + 45)</td>
</tr>
<tr>
<td>Number of windows</td>
<td>(Selection of number of windows / see page 46 + 47)</td>
</tr>
<tr>
<td>General settings</td>
<td>(General system settings / see page 48 + 49)</td>
</tr>
<tr>
<td>Interfaces</td>
<td>(Configuration of the interfaces / see page 50 + 51)</td>
</tr>
<tr>
<td>User defined units</td>
<td>(Definition of special units / see page 52 + 53)</td>
</tr>
<tr>
<td>Relay settings</td>
<td>(Assignment of relays to the windows / see page 54 + 55)</td>
</tr>
<tr>
<td>Load configuration</td>
<td>(Loading of saved settings / see page 56 + 57)</td>
</tr>
<tr>
<td>Save configuration</td>
<td>(Saving of current settings / see page 58 + 59)</td>
</tr>
<tr>
<td>Info</td>
<td>(Info about manufacturer and sensors / see page 60 + 61)</td>
</tr>
<tr>
<td>Service (code)</td>
<td>(Password protected service menu)</td>
</tr>
</tbody>
</table>

### Individual Window-menu

<table>
<thead>
<tr>
<th>Setting</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hold</td>
<td>(Holding measurement; activation/de-activation)</td>
</tr>
<tr>
<td>Max/Min</td>
<td>(Holding max or min value; activation/de-activation)</td>
</tr>
<tr>
<td>Zero</td>
<td>(Setting current displayed value to zero; activation/de-act.)</td>
</tr>
<tr>
<td>Range</td>
<td>(Pressure range; fading in/out)</td>
</tr>
<tr>
<td>S-Temp</td>
<td>(Sensor temperature, fading in/out)</td>
</tr>
<tr>
<td>Bargraf</td>
<td>(Bar chart fading in/out)</td>
</tr>
<tr>
<td>Copy from window</td>
<td>(Taking over window configuration)</td>
</tr>
<tr>
<td>Sensor</td>
<td>(Info about the precision sensor / see page 66 + 67)</td>
</tr>
<tr>
<td>Unit</td>
<td>(Selection of the pressure unit / see page 68 + 69)</td>
</tr>
<tr>
<td>Precision</td>
<td>(Setting of decimal places, JOG/STEP / see page 70 + 71)</td>
</tr>
<tr>
<td>Average</td>
<td>(Building a mean value / see page 72 + 73)</td>
</tr>
<tr>
<td>Limits</td>
<td>(Setting limit values / see page 74 + 75)</td>
</tr>
<tr>
<td>Relay values</td>
<td>(Setting the switching points / see page 76 + 77)</td>
</tr>
<tr>
<td>Datalogging</td>
<td>(Saving of measurements / see page 78 + 79)</td>
</tr>
<tr>
<td>Test routine</td>
<td>(Generating of internal programs / see page 80 to 82)</td>
</tr>
</tbody>
</table>
6.9 Calling-up the menus from out the measuring / controlling mode

Measuring / controlling mode

- Calling-up a WINDOW-menu point (see page 62 to 82)
- Calling-up a function (see page 62 to 63)
- Fade in/out additional info (see page 64 to 65)

A green marking indicates the current position in the menu
A field with a white background indicates an activated menu point
### Operation

1. **Selection**

<table>
<thead>
<tr>
<th>Input data field (a + b)</th>
<th>Switch field (c)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. Enter field data</td>
<td>2. Switch on/off</td>
</tr>
<tr>
<td>3. Run through stored list*</td>
<td></td>
</tr>
<tr>
<td>4. Move to next digit</td>
<td></td>
</tr>
</tbody>
</table>

Repeat 3. and 4. until input data is complete

<table>
<thead>
<tr>
<th>5. Acceptance of input</th>
</tr>
</thead>
</table>

Pressing the **BACK**-key before acceptance of the input with the **SELECT**-key takes one back to the **SETUP-menu** without any change.

* Numbers can alternatively be keyed in directly via the numerical block

---

**Notice**

A green marking indicates the current position in the menu

**green**

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.1 SETUP-menu point: Controller adaption

Calling-up of menu point:
see page 39

Function:
Automatic adjustment of controller to operating conditions.
To optimise control behaviour when instrument is started up or when operating conditions are changed considerably.

a: "P. min" [barg] is the limit of the min. pressure provided / controlled at the TEST port. (The value refers to a gauge pressure.)

b: "P. max" [barg] is the limit of the max. pressure provided / controlled at the TEST port. At the moment the lowest permissible value that can be entered for "P. max" is 1 % of the full range of the controller. (The value refers to a gauge pressure.)

c: Function activation and de-activation

While the control adaption function takes place, the connected test item is slowly being pressurized up to a pressure of “P. max” [barg]. (Attention: it has to be ensured that “P. max” [barg] does not bear any risks for the connected test item. Moreover, the pressure/vacuum at the SUPPLY LOW port must not bear any risks for the test item).

The supply pressure at the SUPPLY HIGH port should only be a little bit higher than "P. max" (see chapter: Technical Data). If the supply pressure at the SUPPLY HIGH port is actually lower than the registered "P. max" value, the system will automatically take over the true value.

It is also possible to use the controller range only partially, if for example the supply pressure is not available in the needed height (< 110 % FS). Then "P. max" has to be set approx. 10 % smaller than the available supply pressure.

With bi-directional pressure ranges, such as -1 ... +9 bar, the controller adaption function will not run completely down to -1 bar, but (depending on the pressure range) the procedure will stop slightly before reaching this value.
### Operation

1. **Selection**

<table>
<thead>
<tr>
<th>Switch field (a)</th>
<th>Scroll field (b)</th>
<th>Data input field (c)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. Switch status</td>
<td>2. Enter field data</td>
<td>2. Enter field data</td>
</tr>
<tr>
<td>white background = activated point</td>
<td>3. Run through stored list*</td>
<td>3. Run through stored list*</td>
</tr>
<tr>
<td>Notice</td>
<td>4. Acceptance of input</td>
<td>4. Acceptance of input</td>
</tr>
</tbody>
</table>

Repeat 3. and 4. until input data is complete

Pressing the BACK-key before acceptance of the input with the SELECT-key takes one back to the SETUP-menu without any change.

* Numbers can alternatively be keyed in directly via the numerical block

### Notice

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode

A green marking indicates the current position in the menu

### 6.9.2 SETUP-menu point: Control settings

[Diagram of controller settings]

- **Controller settings**
  - Measure
  - Autovent off
  - Max. Slew Rate: +100.000 [%(FS/s)]
  - Transient time constant: 0.3 [1..10]
  - Damping factor: 1.0 [1..9]
  - Indication for stable tol: +0.0100 [%(FS)]
  - Sensor Autorange: Automatic

Select Autorange/Hold high range Sensor SELECT then UP/DOWN to change item

* Numbers can alternatively be keyed in directly via the numerical block

* only valid for dual range version
6.9.2 SETUP-menu point: Control settings

Calling-up of menu point:
see page 39

Function:
Controller settings and activation of VENT-mode (compulsory venting of system)

a:  Compulsory venting of system. It has the same function as the VENT key on the front panel. A connection will be made between TEST port and VENT port after activation. In this process, the accumulated pressure in the system suddenly escapes via the VENT port (pressures >10 bar, however, will be automatically regulated down to 10 bar first for safety reasons)

b:  The setting "autovent on" automatically vents the system via the VENT port, in case zero is entered as set point and acknowledged. In case of high pressures, however, the pressure is regulated down to 10 bar first for safety reasons. Attention: If vacuum is connected at "SUPPLY LOW" port, the setting "autovent off" must have been chosen to protect the vacuum pump.

c:  "Max. slew rate" = enter desired pressure rate of control system. 100 % FS/s = fastest control speed without overshooting of the set point. The value in % is referred to the sensor span.

d, e:  "Transient times constant" and "Damping factor" should only be changed in case to optimise the control behaviour when the operating conditions have be changed severely but never change it more than ± 1 or ± 2 digits.

f:  Tolerance limit in % FS will lead to a change of measuring value’s colour from white to green when the current pressure value approach the set value. Admissible values: 0.0001 to 1.0000. The function is switched off when 0.0000 is entered.

g*:  In "autorange on" mode the controller selects automatically the optimal sensor for regulation. Execution of this function looks like it is described in section: "3.8 Operating principle of a dual-range controller". The "autorange off" mode uses always the sensor with the larger measuring range for regulation. In this mode the same accuracy cannot be obtained within the lower span compared to the smaller sensor. As a check the "autorange off" mode becomes indicated with a (!) in the main screen.

* only valid for dual range version
## 6.9.3 SETUP-menu point: Sensor settings

### Sensor settings

<table>
<thead>
<tr>
<th>Sensor 1</th>
<th>Sensor 2</th>
<th>A</th>
<th>B</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Sensor type:</strong></td>
<td><strong>Frequency</strong></td>
<td><strong>Serial number:</strong></td>
<td>66814</td>
</tr>
<tr>
<td><strong>Precision:</strong></td>
<td>0.01 %</td>
<td><strong>Measure range:</strong></td>
<td>0 / 10 bar</td>
</tr>
<tr>
<td><strong>Measure form:</strong></td>
<td>gauge</td>
<td><strong>Date of calibration:</strong></td>
<td>02.09.03</td>
</tr>
<tr>
<td><strong>Error information:</strong></td>
<td>--</td>
<td><strong>Zero point adjustment:</strong></td>
<td>+/-0,000000 bar</td>
</tr>
<tr>
<td><strong>Change measure form:</strong></td>
<td>gauge/absolute</td>
<td><strong>SELECT then +0-9 CLEAR ENTER</strong></td>
<td>22.0 07:45:00</td>
</tr>
</tbody>
</table>

### Operation

1. Selection

#### Switch field (c)

2. Switch status**

#### Data input field (e)

2. Enter field data

** white background = via barometer.

Reference calculated pressure type

** only possible, if a optional barometric Reference is integrated.

3. Run through stored list*

4. Move to next digit

Repeat 3. and 4. until input data is complete

5. Acceptance of input

---

Pressing the BACK-key before acceptance of the input with the SELECT-key takes one back to the SETUP-menu without any change.

* Numbers can alternatively be keyed in directly via the numerical block

---

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.3 SETUP-menu point: Sensor settings

Calling-up of menu point:
see page 39

Function:
Data and settings regarding the precision pressure sensor.

a: Select sensor (only, if it is a dual range controller).

b: Basic sensor data

c: Current type of pressure; If a barometric reference sensor is integrated, it is possible to switch between absolute pressure and gauge pressure (e.g.: From a measurement range of 0 ... 6 bar abs. a -1 up to +5 bar measurement range can be generated).

If vacuum is connected to the SUPPLY LOW port of the controller, negative pressure peaks of several -100 mbar might occur at the TEST port for a very short time, when changing from the MEASURE-mode to the CONTROL-mode.

d: Date of the calibration of the precision pressure sensor

e: Permanent zero point adjustment (max. possible change: 5 % FS)

The following applies to a zero point adjustment:

- In the case of gauge pressure:
  Ensure that ambient pressure (atmospheric pressure) is applied* at the TEST port and press the SELECT-key to activate the input function; Ensure that the value in the menu is zero and press the SELECT-key again, so that the value entered in the menu (zero) is taken over by the sensor as the new display value. If the display value is a calculated gauge pressure, the result of the calculation (generated from precision sensor - barometric reference) is set to zero.

- In the case of absolute pressure:
  Ensure that a stable value close to 0 bar absolute pressure is applied at the TEST port and precise vacuum measuring instrument connected parallel to the TEST port and press the SELECT-key again, so that the value entered in the menu is taken over by the sensor as the new display value.

* e.g. Set the button "VENT-mode" in the "SETUP-menu point: Control settings" to VENT for the time during which the offset adjustment is carried out or use the front side button "VENT".

The setting of the zero point is stored separately for each of the two type of pressure modes.
Any change of the zero point by more than 5% FS will not be accepted, in stead the factory setting will be reactivated.
6.9.4 SETUP-menu point: Number of windows

Notice
Pressing the BACK-key before acceptance of the input with the SELECT-key takes one back to the SETUP-menu without any change.

* Numbers can alternatively be keyed in directly via the numerical block

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.4 SETUP-menu point: Number of windows

Calling-up of menu point:
see page 39

Function:
opens 1, 2 or 4 windows for measurement display on the screen

If the number of windows is reduced to 1, the window that was active before (marked green) will always be shown. When there is a change from 4 to 2 windows, either the 2 top ones or the 2 bottom ones will be shown. The line in which there was an active window (marked green) before will be taken over. When there is a change from 1 to 2 windows, the other window of the same line will also be shown.

The arrangement for 4 windows is fixed:
window 1: top left
window 2: top right
window 3: bottom left
window 4: bottom right

Application examples:
- displaying one measurement in different pressure units
- displaying the current measurement of a sensor in one window and applying a function (HOLD, MAX/MIN, ZERO, AVERAGE) to the measurement in another window.
**Operation**

1. **Selection**

<table>
<thead>
<tr>
<th>Switch field (a-c)</th>
<th>Scroll field (d-g + j + k)</th>
<th>Data input field (h + i)</th>
</tr>
</thead>
<tbody>
<tr>
<td>![SELECT]</td>
<td>![SELECT]</td>
<td>![SELECT]</td>
</tr>
<tr>
<td>2. Active/inactive</td>
<td>2. Enter field data</td>
<td>Enter field data</td>
</tr>
</tbody>
</table>

**Notice**

- ![i icon] - white background = active point

- Pressing the **BACK**-key before acceptance of the input with the **SELECT**-key takes one back to the **SETUP-menu** without any change.

* Numbers can alternatively be keyed in directly via the numerical block

**A green marking indicates the current position in the menu**

- Press once -> Calling-up of **SETUP-menu**; 2nd time -> **MEASURE/CONTROL-mode**
6.9.5 SETUP-menu point: General settings

Calling-up of menu point:
see page 39

Function:

a: Fading in/out of Relay status list (see: I and "Relay setting" Page 54 + 55)
b: Fading in/out internal temperature of instrument (see: II)
c: Fading in/out of real time and date (see: III)
d: Selection of the unit of the internal temperature (°C / °F)
e: Configuration of the date (day:month:year / month:day:year)
f: Configuration of the real time (24 h. / 12 h.)
h + i: Setting of the date and real time

j: Selection of the language (German/English)
k: Set value in degrees Celsius at which the built-in fan (at the back of the system) will be automatically switched on. It will be automatically switched off again, as soon as the inside temperature of the system drops to 2 °C below the respective set value.
k: Selection of the Global Unit. Global Unit is the unit, in which all pressure values are conveyed over the interface to the computer.
6.9.6 SETUP-menu point: Interface

![Interface settings diagram]

**Operation**

1. Selection

2. Enter field data

3. Run through stored list

4. Acceptance of input

---

**green**

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.6 SETUP-menu point: Interface

Calling-up of menu point:
see page 39

Function:
Configuration of interfaces

a: Selection of the GPIB address of the **IEEE-488.2** interface (0 - 30)
b: Selection of the Baud rate of the **RS-232** interface (110/300/600/1200/2400/4800/9600/14400/19200/38400/56000/57600/115200/128000/256000)
c: Selection of the Byte size (4/5/6/7/8)
d: Selection of the parity of the **RS-232** interface (even, odd, no, space, mark)
e: Selection of the stop bits of the **RS-232** interface (1/2/1.5)
f: Selection of the handshake of the **RS-232** interface (RTS/CTS or no handshake)

Application examples:
- Full automatic calibration of pressure instruments via calibration software of WIKA
- LabVIEW® link-up

See enclosure: Interface communication
6.9.7 SETUP-menu point: User defined units

![](image)

**Operation**

1. Selection

<table>
<thead>
<tr>
<th>Input data field (a)</th>
<th>Scroll field (b)</th>
<th>Switch field (c)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SELECT</strong></td>
<td>2. Enter field data</td>
<td><strong>SELECT</strong></td>
</tr>
<tr>
<td><strong>UP</strong></td>
<td>3. Run through stored list*</td>
<td><strong>UP</strong></td>
</tr>
<tr>
<td><strong>DOWN</strong></td>
<td>4. Move to next digit</td>
<td><strong>DOWN</strong></td>
</tr>
</tbody>
</table>

Repeat 3. and 4. until input data is complete

| **SELECT** | 5. Acceptance of input | **SELECT** | 5. Acceptance of input |

Pressing the BACK-key before acceptance of the input with the SELECT-key takes one back to the SETUP-menu without any change.

* Numbers can alternatively be keyed in directly via the numerical block

---

**Notice**

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.7 SETUP-menu point: User defined units

Calling-up of menu point:
see page 39

Function:
Definition of special customer-specific pressure units

a: Name of unit
b: Amount of the factor (referred to unit: bar)
c: Exponents of the factor (referred to unit: bar)

Example 1:
Wanted User defined unit kilo Pascal: with 1 kPa = 1 x 10^{-2} bar
Name (a) = kPa
Amount (b) = 1
Exponent (c) = -2
=> if e. g.: the current pressure value is equal to 1 bar so the display will show 100 kPa

Example 2:
Wanted User defined unit Mega Pascal: with 1 MPa = 1 x 10^{1} bar
Name (a) = MPa
Amount (b) = 1
Exponent (c) = 1
=> if e. g.: the current pressure value is equal to 1 bar so the display will show 0.1 MPa

Example 3:
Wanted User defined unit PSI: with 1 psi = 6,8948 x 10^{-2} bar
Name (a) = psi
Amount (b) = 6,8948
Exponent (c) Exponent (c) = -2
=> if e. g.: the current pressure value is equal to 1 bar so the display will show 14.50 psi

The user-defined units generated can be selected in the Window-menu / point "Units" (see pages 68 + 69).
6.9.8 SETUP-menu point: Relay settings

Operation

1. Selection

<table>
<thead>
<tr>
<th>Input data field (a)</th>
<th>Scroll field (b)</th>
<th>Switch field (c)</th>
</tr>
</thead>
<tbody>
<tr>
<td>[SELECT] 2. Enter field data</td>
<td>[SELECT] 2. Enter field data</td>
<td>[SELECT] 2. Active/inactive</td>
</tr>
<tr>
<td>[Up] 3. Run through stored list*</td>
<td>[Up] 3. Run through stored list*</td>
<td>[Notice] white background = activated point</td>
</tr>
</tbody>
</table>

Repeat 3. and 4. until input data is complete

[SELECT] 5. Acceptance of input

Pressing the BACK-key before acceptance of the input with the SELECT-key takes one back to the SETUP-menu without any change.

* Numbers can alternatively be keyed in directly via the numerical block

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.8 SETUP-menu point: Relay settings

Calling-up of menu point:
see page 39

Function:
Assigning 3 of the 8 integrated relays to any of the windows available.

a: Name of the relay (optional)
b: Assigning the relay to any window
c: Operating the relay manually (only possible if the relay is not assigned to a window)

The relays no. 4 up to no. 8 are used by the controller for internal task and can not be used by the user (PIN-configurations of the relays on page 25).
The switching points of the relays are set in the corresponding Window-menu / point "Relay values" (see pages 76 + 77).
The status of a relay is shown in the relay status list faded in (top right of the screen).
The number under the relay number is the window number to which the relay is assigned.
If the relay is operated, the number will be replaced by a red X.
When there is no sign under a relay number it is not assigned to a window and it can be switched manually via this menu point.

Application examples:
Pressure-dependent switching of valves, e.g. as overpressure protection of uncritical processes.
### Operation

1. **Selection**

2. **Acceptance of choice** (automatic return to the **SETUP-menu**)

### Notice

Pressing the **BACK**-key before acceptance of the input with the **SELECT**-key takes one back to the **SETUP-menu** without any change.

---

**green**

A green marking indicates the current position in the menu

**BACK**

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.9 SETUP-menu point: Load configuration

Calling-up of menu point:
see page 39

Function:
Loading of saved configuration (see also: SETUP-menu point: Saving of configuration)

Current changes are always saved in the background of the system control as a separate unnamed working configuration, which is re-established directly when it is switched off or on.
6.9.10 SETUP-menu point: Save configuration

Operation

1. Selection

2. Enter field data

3. Run through stored list*

4. Move to the next digit

Repeat 3. and 4. until input data is complete

5. Acceptance of input

6. Move to field "Save"

7. Save configuration

Notice

Pressing the BACK-key before acceptance of the input with the SELECT-key takes one back to the SETUP-menu without any change.

* Numbers can alternatively be keyed in directly via the numerical block

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode

WIKA Operating Instructions High-Precision Pressure Controller · Version 1.5
6.9.10 SETUP-menu point: Save configuration

Calling-up of menu point:
see page 39

Function:
Saving of the momentary configuration

The name can consist of any sequence of letters and numbers.

Notice

Application examples:
Saving of frequently used settings of the user surface and calling them up as required with the help of the "SETUP-menu point: Loading of configuration"
6.9.11 SETUP-menu point: Info

**Operation**

Can not be changed by the client!
6.9.11 SETUP-menu point: Info

Calling-up of menu point:
see page 39

Function:
Information regarding the serial number, firmware and list of the integrated sensor mechanism with date of the last calibration.
6.9.12 WINDOW-menu direct action keys: Hold, Max/Min, Zero

![Image of window settings]

**Operation**

1. **Selection**

2. **Active/inactive**

   - White background = activated; resp. if a field is marked green, the characters are white instead of blue

   **Notice**

   For a permanent Zero point correction, please see: "SETUP-menu: Sensor settings"

---

**green** A green marking indicates the current position in the menu

**BACK** Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.12 WINDOW-menu direct action keys: Hold, Max/Min, Zero

Calling-up of menu point:
see page 39

a: Function: hold the current pressure value
Press SELECT once = measurement shown is no longer updated

Activation evident through out:
- In the lower beam of the window the word "Hold" appears

Effect:
- no effect on a shown bar chart (see pages 64 + 65)

Application examples:
Recording a measurement safely at a particular time.

b: Function: displaying maximum or minimum measurement
Press SELECT once = measurement shown is only updated if the value measured is bigger than the one displayed at the moment.

Activation evident through out:
- In the lower beam of the window the word "MAX" appears

Effect:
- A bar shown bar chart (see pages 64 + 65) is only updated together with the measurement displayed

Press SELECT a second time = measurement shown is updated only if the value measured is smaller than the one displayed at the moment.

Activation evident through out:
- In the lower beam of the window the word "MIN" appears

Effect:
- A shown bar chart (see pages 64 + 65) is only updated together with the measurement displayed

Press SELECT a third time = measurement shown is updated again.

Application examples:
Recording an extreme value during a measuring period.

The measurement rate is max. 8 values per second (depending on the type of sensor).

c: Function: setting the zero point
Press SELECT once = setting measurement currently shown to zero

Activation evident through out:
- In the lower beam of the window the word "Zero" appears

Effect:
- No effect on a shown bar chart (see pages 64 + 65)

Press SELECT a second time = function will be deactivated

Application examples:
- Setting the zero point of relative pressure sensors
- Measuring relative pressure with an absolute pressure sensor

Future changes of air pressure are not taken into consideration.
6.9.13 WINDOW-menu direct action keys: Range, S-Temp, Barchart, Copy from window X

**Operation**

1. Selection

2. Active/inactive

*Notice*

- White background = activated
- Or respective apperars a button green because it is selected then are the figures in blue to indicate the activation.

---

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.13 WINDOW-menu direct action keys: Range, S-Temp, Barchart, Copy from window X

Calling-up of menu point:
see page 39

Function:
a: (Range): Fading in/out the pressure range of the sensor
Press SELECT once = the measuring range of the sensor is faded in on the right of the top green beam of the window (see: A).
Activation evident through out:
- The field "range" is shown with a white background
Press SELECT for the second time = the measuring range of the sensor is faded out again

b: (S-Temp.): Fading in/out the additional temperature signal of the pressure sensor
Press SELECT once = the temperature signal is faded in on the left at the bottom of the window (see B).
Activation evident through out:
- The field "S-Temp." is shown with a white background
Press SELECT for the second time = the temperature is faded out again

c: (Barchart): Fading in/out bar chart
Press SELECT once = Fade in a barchart in the window on the right (see: C)
Activation evident through out:
- The field "barchart" is shown with a white background

d: (Copy from window X): Take over configuration of another window
6.9.14 WINDOW-menu point: Sensor

A green marking indicates the current position in the menu
Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode

Operation

Can not be changed by the client!
6.9.14 WINDOW-menu point: Sensor

Calling-up of menu point:
see page 39

Function:
Information about the integrated high-precision pressure sensor

An optional barometric reference sensor is not mentioned here. The graphic complexity of this menu point results from the fact that the menu structure of the multi-sensor precision pressure measuring system CPG8000 is used.
6.9.15 WINDOW-menu point: Unit

<table>
<thead>
<tr>
<th>a</th>
<th>bar</th>
<th>mbar</th>
<th>Pa</th>
</tr>
</thead>
<tbody>
<tr>
<td>b</td>
<td>psi</td>
<td>atm</td>
<td>kPa/cm²</td>
</tr>
<tr>
<td>c</td>
<td>lbf/ft²</td>
<td>lPa</td>
<td>cmH₂O(4°C)</td>
</tr>
<tr>
<td>d</td>
<td>inH₂O(4°C)</td>
<td>inH₂O(20°C)</td>
<td>inH₂O(30°F)</td>
</tr>
<tr>
<td></td>
<td>ftH₂O(4°C)</td>
<td>mHg(0°C)</td>
<td>cmHg(0°C)</td>
</tr>
<tr>
<td></td>
<td>inHg(0°C)</td>
<td>inHg(60°F)</td>
<td>% FS</td>
</tr>
</tbody>
</table>

Optional select time base
Press SELECT or BACK to return

- no time base
- 1/s
- 1/min
- 1/h

Notice
- Pressing the BACK-key before acceptance of the choice with the SELECT-key takes one back to the WINDOW-Menu without any change.

**Operation**

1. Selection

2. Acceptance of choice

- a/b: field with background = momentary active unit
- d: field with background = with or without a time base

**Notice**

- A green marking indicates the current position in the menu
- Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.15 WINDOW-menu point: Unit

Calling-up of menu point:
see page 39

Function:
Selection of a pressure unit.

a: 17 pre-determined units
   If the customer changed the Global Unit this has no effect on the displayed unit in the
   window.

b: 3 user-definable units (see pages 52 + 53)

c: Is the Global Unit selected and the customer changes it, the unit in the main screen changes
   too.

d: relate optional: pressure to a time base (second, minute or hour) to display change of
   pressure per time.

   When choosing a time base the value displayed in the window does not
   give any statement about the static stress of the sensor. There is a danger
   that the sensor is pressurised with a pressure which is above the maximum
   permissible pressure range.
   The normal pressure measurement of the sensor should therefore be
displayed simultaneously in a second window (2 or 4 windows representa-
   tion).

Application example:

d: Display rate of pressure change for leakage tests

   a/b: If the measuring range cannot be reasonably represented by the unit
   desired, a selective confirmation is not possible.

d: The choice of a time base does not have any effect on a displayed barchart
   (see pages 64 + 65)
   ■ The bigger the time base is chosen, the stronger is the effect of short-
   time changes on the value displayed (=> very high values).
   Example:
   Pressure unit: bar
   Pressure (T1) = 1 bar
   Pressure (T2) = 2 bar
   T2-T1 = 0,2 sec
   chosen time base: 1/h
   displayed value: Pressure (T2) - Pressure (T1) x 3600/0,2 sec = 18000
   bar/h

The effect of the pressure change on the value displayed can be minimised with the Window-
menu point: "Average" (see pages 72 + 73).

In the appendix: CONVERSION TABLE are specific Information concerning the used and
further units.
6.9.16 WINDOW-menu point: Precision

**Operation**

**a) Configuration of the decimal places and thus of the JOG-key**

1. Select number of decimal places (colour change from white to green during the input process)

2. Confirmation (colour change from green to white)

**b) Configuration of the STEP-key (default value: 10 % FS)**

1. Input of the desired STEP size in % FS (colour change from white to green during the input process)

2. Selection: adapt STEP function to range limits or not

3. Confirmation (colour change from green to white)

- Digits marked in black will be not displayed in the MEASURE/CONTROL-mode
- Pressing the BACK-key before a confirmation with the ENTER-key will terminate the input process without any change.

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.16 WINDOW-menu point: Precision

Calling-up of menu point:
see page 39

Function:

a) Reducing or increasing the number of digits shown after the decimal point (of the current pressure value on the screen and the above displayed set value)
   Configuration of the JOG-key (JOG size), since the JOG-key influences the last displayed digit of the set value.

The measurement can be displayed with a maximum of 7 digits. The digits shown before the decimal point in the menu window correspond to the number of digits before the decimal point of the maximal measuring range of the sensor. Only digits after the decimal point can be faded out. The value displayed is rounded down or up when the highest digit faded out is smaller or bigger than 5.

b) Configuration of the STEP-key (STEP size)
   The STEP size can be set in % FS by using the numerical input block (default value: 10 % FS).
   The setting 0.00000 is not permissible as an input value.
   When pushing the CLEAR-key, the STEP size will be adjusted to the size of the JOG size.

   With the help of the sign key it is possible to force an always exact hitting of the upper limit resp. the lower limit of the range.
   If the setting “STEP mode [+/-]: fit to range” is selected, the last step of the STEP-key (if necessary) will be adapted to a size, so that the upper limit resp. the lower limit of the range will be exactly hit.

Notice

- The settings are always window related.
- When changing to another unit, the number of digits after the decimal point may change and the number of digits before the decimal point may go up. Normally it is tried not to change the number of displayed digits.

Example:
10 bar -> 145 psi
1450.3 psi -> 100.00 bar
6.9.17 WINDOW-menu point: Average

4. **Average**

- Set averaging time
- 0.08 seconds
- Averaging off

Set averaging time
SELECT then +0-9 CLEAR ENTER

33.0 °C 14.53.46

Operation

1. Select field "Seconds"
2. Input activation
3. Run through stored list
4. Move to next digit if required
5. Repeat 3. and 4. until input data is complete
6. Acceptance of input
7. Move to field "Average on" or "off"
8. Switch between active and inactive

Notice

- White background = activated
- Numbers can alternatively be keyed in directly via the numerical block
- Pressing the BACK-key before acceptance of choice with the SELECT-key takes on back to the WINDOW-menu without any change.

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.17 WINDOW-menu point: Average

Calling-up of menu point:
see page 39

Function:
Calculates the averages related time base in seconds

The bigger the time of the averaging chosen is, the less current pressure changes will become noticeable.

Warning
When choosing an averaging, the value displayed in the window does not give an exact statement about the static stress of the sensor. There is a danger that the sensor is pressurised for a short time with a pressure which is above the maximum permissible pressure. The normal pressure measurement of the sensor should therefore be displayed simultaneously in a second window (2 or 4 windows representation).

Example:
Measuring rate: 5 values per sec.
Averaging time: 1 sec

Pressure (T-4): 1 bar
Pressure (T-3): 1 bar
Pressure (T-2): 1 bar
Pressure (T-1): 2 bar
Pressure (T0): 10 bar <- current pressure at time T0

Averaged value displayed at time T0: 3 bar

The value displayed is re-calculated continuously (flexible average value formation) through out that the pressure (T0 + 1) is included into the averaging and the oldest value is no longer taken into consideration.

Notice
The average function only serves as filter to stabilize the pressure value displayed on the screen and has no affect to the internal calculation/handling or the transferred data via interface.
6.9.18 WINDOW-menu point: Limits

**Operation**

1. Selection of "Min" or "Max" input field

2. Input activation

3. Run through stored list

4. Move to next digit if required

5. Repeat 3. and 4. until input data is complete

6. Input acceptance

7. Repeat point 1 to 6. until second value is feed in.

8. Move to field "Limits on" or "off"

9. Switch between active and inactive

**Notice**

- **c:** White background = activated
- **a/b:** Numbers can alternatively be keyed in directly via the numerical block

**A green marking indicates the current position in the menu**

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.18 WINDOW-menu point: Limits

Calling-up of menu point:
see page 39

Function:
Setting Min. and Max. limit value.
\[ a: \] Setting maximum limit value (max. value = value faded in on right)
\[ b: \] Setting minimum limit value (min. value = value faded in on right)
\[ c: \] Activate or deactivate function

Effect:
If the current measurement is outside the limit values, it will be displayed in red.
If the barchart is displayed (see pages 64 + 65), the limit values are indicated as red lines.
6.9.19 WINDOW-menu point: Relay values

1..Relay values

<table>
<thead>
<tr>
<th>Active higher than:</th>
<th>Deactivate lower than:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1: R1 +0.000.00</td>
<td>+0.850.00 mbar</td>
</tr>
<tr>
<td>2: R2 +1000.00</td>
<td>+0990.00 mbar</td>
</tr>
<tr>
<td>3: R3 +1100.00</td>
<td>+1100.00 mbar</td>
</tr>
</tbody>
</table>

First define relays for this window

Operation

1. Selection

2. Input activation

3. Run through stored list

4. Move to next digit if required

5. Repeat 3. and 4. until input data is complete

6. Input acceptance

7. Repeat point 1. to 6. until input is complete.

Notice

Numbers can alternatively be keyed in directly via the numerical block

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.19 WINDOW-menu point: Relay value

Calling-up of menu point:
see page 39

Function:
Configuration of the Relays assigned to the window (see Page 54 + 55).

a: Activation pressure (Switch-on point)
b: De-activation pressure (Switch-off point)

Depending on the use of the closer or the opener of the change-over contact, electrical loads (max. 30 V DC/1 A) can be switched on or off with the relay. A difference between the activation pressure and the deactivation pressure (switching hysteresis) prevents bouncing of the switch with minor pressure fluctuations.

If the barchart is displayed, the switching points will appear there as tiny marker points.

e.g.:

<table>
<thead>
<tr>
<th>Activate if greater than:</th>
<th>Deactivated if smaller than:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1: +010.500</td>
<td>+009.500</td>
</tr>
<tr>
<td>2: +010.500</td>
<td>+009.500</td>
</tr>
</tbody>
</table>

Notice

The deactivation points, because they are represented in blue, will only become visible when the pressure is bigger than the deactivation value. The activation points, because they are represented in white, are no longer visible when the pressure is higher than the activation value.
6.9.20 WINDOW-menu point: Datalogging

**Operation**

1. **Selection**

<table>
<thead>
<tr>
<th>Data input field (a, b, c, e)</th>
<th>Scroll field (d)</th>
<th>Switch field (f)</th>
<th>Data stored field (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. Enter field data</td>
<td>2. Enter field data</td>
<td>2. Active/inactive</td>
<td>If recording has been completed, it is possible to enter data listing</td>
</tr>
<tr>
<td>3. Run through stored list*</td>
<td>3. Run through stored list*</td>
<td>Run through stored data*</td>
<td>Notice: white background = activated</td>
</tr>
<tr>
<td>4. Move to next digit</td>
<td>4. Input acceptance</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Repeat 3. and 4. until input data is complete</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5. Input acceptance</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Numbers can alternatively be keyed in directly via the numerical block

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.20 WINDOW-menu point: Datalogging

Calling-up of menu point:
see page 39

Function:
Recording of measurements.
  a, b: Entering optional starting date and time
  c, d: Entering desired time interval (1 - 999) and selecting time unit sec/min/h)
  e: Entering number of values which are to be recorded (1 - 1999)
  f: Activation of data recording (If a starting date/time which lies in the future was entered previously, the recording will not start until this selected time)
  g: Data stored field with the data recorded

Notice
Every time the data saving is newly activated or the system is switched off the recorded values will be lost.

Dual range version do not support this function.
6.9.21 WINDOW-menu point: Test routine

1. Test routine

- Program: [1] P c A
- Rate [a]: +1 0 0 0 0
- Tolerance [%]: +0 0 0 0 0
- Hold [s]: Off
- Steps: 3
- At steps: +0 0 1 5
- At end: +0 3 0
- Cycles: +0 2
- Next Program: 0

Data input field (b, e, g, h, i, j, k) | Scroll field (a, c, d, f, l)
---|---
2. Enter field data | 2. Enter field data
3. Run through stored list* | 3. Run through stored list*
4. Move to next digit | 4. Acceptance of input

Repeat 3. and 4. until input data is complete

5. Acceptance of input

* Numbers can alternatively be keyed in directly via the numerical block

A green marking indicates the current position in the menu

Press once -> Calling-up of SETUP-menu; 2nd time -> MEASURE/CONTROL-mode
6.9.21 WINDOW-menu point: Test routine

Calling-up of menu point:
see page 39 (before calling-up the menu point the CPC8000 has to be in the MEASURE-mode)

Function:
Programming of internal test programs.

a, b: Program number (1 - 5) with an optional program name

c: Mode of the program: (automatic, manual, off)

- Automatic: Program starts and runs automatically when the CONTROL-key is pressed in the MEASURE/CONTROL-mode.
- Manual: The individual program steps/pressure steps are called up one after the other by means of the STEP UP/DOWN-keys. Hold times are not activated during this process. The program is started by means of pressing the CONTROL-key in the MEASURE/CONTROL-mode.
- Off: Program is deactivated.

d: Enter the number of pressure steps desired (1 - 16).

e: Specify the pressure value of the individual pressure steps.

f: Define program structure for automatic mode (only upwards / up and down)

- only upwards: pressure steps are only executed forwards from beginning to end.
- up and down: pressure steps are executed from beginning to end and then backwards.

g: Number of cycles (1 - 99)

h: Control rate (0 - 100)

- automatic takeover of the SETUP setting
- 100: fastest setting without overshooting
- "other": percentage of the fastest setting.

i: Indication of tolerance in % FS (0.01 - 1). As soon as the pressure is controlled within the tolerance, the colour of the pressure value changes from white to green. This will be also the starting point for the hold time (see: "j") of the pressure step.

j: Hold time of the pressure step in seconds (1 - 999). When the tolerance (see: "i") of the pressure step is reached the hold time will start to count. If the hold time is over the CPC8000 will start to control the next pressure step.

k: Hold time at the end of a cycle defined under "e".

l: Program number of the next/following program (0 - 5)

- 0: no successor program
- The same number used in "a": Infinite loop; can be terminated by pressing the MEASURE-key.
- "other": Successor program which will be automatically started next.

The pressure steps are input in the window-specific unit and are subsequently displayed in the window-specific unit.

Example: (see next page)
Example:
see menu settings of program: No. 1, Pr. A (on previous page)

pressure per time (with holding times)
7. Trouble-shooting measures

If faults cannot be repaired, the system must be put out of operation immediately and protected against unintentional re-starting. Further this information is to be given to a superior and to authorize service personnel.

Repairs must only be carried out by the manufacturer. Interventions and changes on the appliance are not allowed.

Work on electrical or pneumatic/hydraulic equipment must only be carried out by qualified and authorised technical staff, observing the corresponding safety regulations.

In case of faults caused by defects of the electrical or pneumatic/hydraulic equipment the operators must inform their superiors immediately and call in the qualified and authorised technical staff for maintenance.

### 7.1 Table: Fault description and measures

<table>
<thead>
<tr>
<th>Type of fault</th>
<th>Measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>I.  After the system is switched on and after 10 seconds still no measurement(s) appear(s), but the entire area of the screen is white or dark.</td>
<td>Switch off system and switch on again after 5 seconds.</td>
</tr>
<tr>
<td>II. The screen is dark and the measures for faults of type I are without effect.</td>
<td>Check that the mains cable is connected properly and have authorised technical staff check that the supply voltage is correct.</td>
</tr>
<tr>
<td>III. The screen is dark and the measures for faults of type II are without effect.</td>
<td>First pull out the mains cable from the mains socket and then from the power supply input socket of the system. Then pull out the fuse holder and check the fuses.</td>
</tr>
</tbody>
</table>

![Fuse holder](image)  
Power supply input socket
### Type of fault | Measures
--- | ---
IV. Malfunction during operation | Switch off system and switch on again after 5 seconds.
V. Instable control | Leak-test the pipework and check the settings in the SETUP-menu point “Control settings” for correctness.
VI. Intensified release of pressure medium at the SUPPLY LOW port during pressure controlling | Switch the system off and after approx. 5 seconds on again. (Controller re-initialises itself)
VII. The set value is not reached. | Check whether the value of the supply pressure at the SUPPLY HIGH port is the value required (see chapter: Technical Data) and leak-test the pipework. Also check whether the setting of "P. max" in the SETUP-menu: Controller Adaption is correct.

---

**Warning**

If the fuses of the power supply input socket have to be replaced, only 2 Ampere fuses type T2L250V may be used.

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If you require further help please contact the WIKA department of Calibration Technology under:

**Tel.** +49 (0) 93 72/132-9986  
**Fax.** +49 (0) 93 72/132-217  
**E-mail:** testequip@wika.de
8. Re-calibrating and servicing

We recommend having the system re-calibrated by the manufacturer at regular intervals of approx. 12 months. Every re-calibration at the factory also includes a comprehensive and free checking of all system parameters. During the first re-calibration a service file is started automatically in which every re-calibration and all extra services are recorded.

The instrument requires almost no maintenance, because all parts which are moveable are extremely robust. There are no parts which has to be serviced by the user. During each re-calibration the functioning of the integrated overflow valves is checked and the lithium battery in the processor board, whose use is only essential for the time of the clock and the date, is changed if necessary.

To clean the membrane keyboard and the display, use only customary plastic or glass cleaning agents in compliance with the guidelines of the manufacturer. Use clothes which are not prone to generate fluffs.

⚠️ **Warning**

Before cleaning the surface of the instrument, it has to sure that it is not pressurized and in the VENT-mode, the power switched off and the power supply disconnected.
9. Dismantling of the system

Work on electrical or pneumatic/hydraulic equipment must only be carried out by qualified and authorised technical staff, observing the corresponding safety regulations.

When dismantling the system please proceed as follows:
1. Make sure that there is no positive or negative overpressure on the system and that all parts of the appliance are at room temperature.
2. Switch off the system from the main switch at the front (top right).
3. First pull out the mains cable from the main socket and then from the power supply input rocket the system.
4. Disconnect the pressure connections.

If a connection next to a SWAGELOK® - connection is to be disconnected, overturning or loosening of the SWAGELOK® - connection must be prevented with suitable tools.

5. Remove the system as necessary.
6. Make sure that the system is free of any pressure medium.
7. Protect connections with the protective caps supplied.
10. Transport of the system

**Warning**

Before the system is shipped all remains of any medium stuck to it must be removed. This is particularly important if the medium is a health hazard such as a corrosive, toxic, carcinogenic, radioactive, etc.

The precision measuring system CPC8000 must only be shipped in its own special transport box. If necessary, please ask for a proper transport box:

Tel. +49 (0) 93 72/132-9986  
Fax. +49 (0) 93 72/132-217  
E-mail: testequip@wika.de

In the transport box there is insulating material and a set of plastic protection caps for the pressure connections.

**Please follow the following instructions to prevent damage.**

1. Put the supplied plastic protection caps on the pressure connections.
2. Wrap the system in anti-static plastic foil.
3. Using the insulating material, place the system in the box in such a way that there is about the same amount of insulating material on all sides of the transport box.
4. If possible add a bag of desiccant to the box
5. Under the Enclosure of the manual there is a shipping form that you should fill in completely and legibly and add to the transport box.
6. Make sure that the shipment is marked as transport of a highly sensitive measuring instrument.

**The shipping address is:**

WIKA Alexander Wiegand SE & Co. KG  
Abteilung: Kalibriertechnik  
Alexander Wiegand Strasse  
D-63911 Klingenberg
11. Storage of the system

Before the system is stored all remains of any medium stuck to it must be removed. This is particularly important if the medium is a health hazard such as a corrosive, toxic, carcinogenic, radioactive, etc.

The storage place must satisfy the following conditions:
- Ambient temperature: 0 to 70 °C
- Humidity: 35 to 85 % relative humidity without condensation

Avoid the following influences:
- Direct sunlight or vicinity to hot objects
- Mechanical vibration
- Soot, steam, dust and corrosive gasses
- Explosion-hazard environment, inflammable atmosphere

The system should be stored in its original transport box, in a place that meets the conditions listed above.

Please follow the following instructions to avoid damage.
1. Put the supplied plastic protection caps on the pressure connections.
2. Wrap the system in anti-static plastic foil.
3. Using the insulating material, place the system in the box in such a way that there is about the same amount of insulating material on all sides of the transport box.
4. If the system is stored for a longer time (more than 30 days) add a bag with desiccant to the box.
12. Placing out of service

Before the system is shipped, all remains of any medium stuck to it must be removed. This is particularly important if the medium is a health hazard such as corrosive, toxic, carcinogenic, radioactive, etc.

When placing the system out of service, please dismantle it according to the instructions in the manual under the chapter: Dismantling of the system.

When disposing of the system, please observe the legal and local regulations in force.
For the final disposal of the system, a special firm qualified for this is to be commissioned.
### 13. Units and Conversion Table of the SETUP-menu point: units

<table>
<thead>
<tr>
<th>ID</th>
<th>Name</th>
<th>Unit</th>
<th>( p \text{ [bar]} / p \text{ [Unit]} )</th>
<th>( p \text{ [Unit]} / p \text{ [bar]} )</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>bar</td>
<td>bar</td>
<td>1.000000E+00</td>
<td>1.000000E+00</td>
</tr>
<tr>
<td>1</td>
<td>Millibar</td>
<td>mbar</td>
<td>1.000000E-03</td>
<td>1.000000E+03</td>
</tr>
<tr>
<td>2</td>
<td>Pascal</td>
<td>Pa</td>
<td>1.000000E-05</td>
<td>1.000000E+05</td>
</tr>
<tr>
<td>3</td>
<td>pound-force / inch(^2)</td>
<td>psi</td>
<td>6.894757E-02</td>
<td>1.450377E+01</td>
</tr>
<tr>
<td>4</td>
<td>Standard atmosphere (760 Torr)</td>
<td>atm</td>
<td>1.013250E+00</td>
<td>9.869233E-01</td>
</tr>
<tr>
<td>5</td>
<td>Technical atmosphere</td>
<td>kp/cm(^2)</td>
<td>9.806650E-01</td>
<td>1.019716E+00</td>
</tr>
<tr>
<td>6</td>
<td>pound-force / foot(^2)</td>
<td>lbf/ft(^2)</td>
<td>4.788026E-04</td>
<td>2.088543E+03</td>
</tr>
<tr>
<td>7</td>
<td>Kilopond / cm(^2)</td>
<td>kp/cm(^2)</td>
<td>9.806650E-01</td>
<td>1.019716E+00</td>
</tr>
<tr>
<td>8</td>
<td>Centimetres water column 4 °C</td>
<td>cmWS (4 °C)</td>
<td>9.806380E-04</td>
<td>1.019744E+03</td>
</tr>
<tr>
<td>9</td>
<td>Inch water column 4 °C</td>
<td>in(\text{H}_2\text{O} (4 °C))</td>
<td>2.490820E-03</td>
<td>4.014742E+02</td>
</tr>
<tr>
<td>10</td>
<td>Inch water column 60 °F</td>
<td>in(\text{H}_2\text{O} (60 °F))</td>
<td>2.488400E-03</td>
<td>4.018647E+02</td>
</tr>
<tr>
<td>11</td>
<td>Fuß water column 4 °C</td>
<td>ft(\text{H}_2\text{O} (4 °C))</td>
<td>2.988980E-02</td>
<td>3.345623E+01</td>
</tr>
<tr>
<td>12</td>
<td>Micrometer mercury column 0 °C (Micron)</td>
<td>(\mu\text{mHg} (0 °C))</td>
<td>1.333224E-06</td>
<td>7.500615E+05</td>
</tr>
<tr>
<td>13</td>
<td>Millimeter mercury column 0 °C (Torr)</td>
<td>(mm\text{Hg} (0 °C))</td>
<td>1.333224E-03</td>
<td>7.500615E+02</td>
</tr>
<tr>
<td>14</td>
<td>Centimetres mercury column 0 °C</td>
<td>cm(\text{Hg} (0 °C))</td>
<td>1.333224E-02</td>
<td>7.500615E+01</td>
</tr>
<tr>
<td>15</td>
<td>Inch mercury column 0 °C</td>
<td>(\text{inHg} (0 °C))</td>
<td>3.386380E-02</td>
<td>2.953006E+01</td>
</tr>
<tr>
<td>16</td>
<td>Inch mercury column 60 °F</td>
<td>(\text{inHg} (60 °F))</td>
<td>3.376850E-02</td>
<td>2.961340E+01</td>
</tr>
</tbody>
</table>