Portable vacuum pump For preparing the filling of SF₆ gas compartments Model GVP-10

WIKA data sheet SP 63.12

Applications

Evacuation of air or nitrogen for preparing the filling of SF₆ gas compartments

Special features

- Suction capacity up to 10 m³/h
- Final pressure ≤ 0.02 mbar abs. achievable
- Low weight and compact design
- Built-in oil back flow prevention and oil mist return
- Precision vacuum measuring instrument (optional)



Portable vacuum pump, model GVP-10

Description

Portable service equipment series

The model GVP-10 vacuum pump is a module of the portable service equipment series.

Modules of the instrument series:

- Portable vacuum pump, model GVP-10
- Portable SF₆ filter unit, model GPF-10
- Portable SF₆ vacuum compressor, model GVC-10
- Portable SF₆ transfer unit, model GTU-10
- Portable SF₆ gas cylinder scale, model GWS-10

High suction capacity

The GVP-10 is used to prepare the filling of SF₆ gas compartments. A low final pressure following evacuation guarantees low percentages of humidity and air in the SF₆ gas compartment. This creates ideal conditions for a long-term high-quality SF₆ filling. Thus the operational safety of the plants is ensured.

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Data sheets showing similar products: Portable SF₆ filter unit; model GPF-10; see data sheet SP 63.11 Portable SF₆ vacuum compressor, model GVC-10; see data sheet SP 63.13 Portable SF₆ transfer unit; model GTU-10; see data sheet SP 63.07 Portable SF₆ gas cylinder scale; model GWS-10; see data sheet SP 63.09

High-quality pump

The GVP-10 operates on the oil-lubricated rotary vane principle. During pump standstill, a non-return valve prevents oil from the pump from entering the SF_6 gas compartment. The oil mist occurring during long-time operation condenses at the outlet and is led back into the pump.

User-friendly

The product design combines easy operation with high suction capacity. The GVP-10 is a lightweight and can be transported and stored in a space-saving manner.

The vacuum pump can be securely separated from the gas compartment by means of the fitted ball cock. For determining the residual pressure, a digital precision vacuum measuring instrument can be used (see accessories). The inlet is designed with an DN 8 valve for the connection of hoses.

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Specifications

Principle of operation Rotary vane pump

Suction capacity 9.0 m³/h (5.3 cfm) (50 Hz) 10.8 m³/h (6.4 cfm) (60 Hz)

Inlet pressure ≤ atmospheric pressure

Final pressure at inlet $\leq 2 \times 10^{-2}$ mbar abs. (15 microns) At 20 °C (68 °F) and gas ballast valve closed.

Connections 1 inlet with self-sealing DN 8 valve

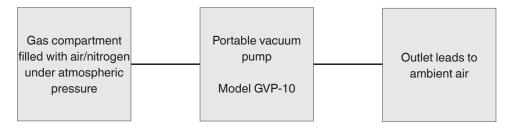
Filling capacity oil 0.5 litres

Motor specifications Power: 0.37 kW Speed: 2,800 rpm (50 Hz), 3,300 rpm (60 Hz)

Power supply

Selectable versions		
Standard	AC 230 V, 50/60 Hz, ±10 %	
Option	AC 115 V, 60 Hz, ±10 %	

Schematic system structure



Permissible ambient temperature Storage: 0 ... 70 °C (32 ... 158 °F) Operation: 5 ... 40 °C (41 ... 104 °F)

Permissible humidity ≤ 90 % r. h. (non-condensing)

Ingress protection IP 20 (per EN 60529)

Dimensions L x W x H: 360 x 220 x 415 mm / 14.2 x 8.7 x 16.4"

Weight approx. 13 kg (28.7 lb)

CE conformity

EMC directive 2004/108/EC, EN 61326 emission (group 1, class B) and interference immunity (industrial application)

Machinery directive 2006/42/EC

Accessories

Designation	Order no.		
Digital precision vacuum measuring instrument	14117031		
Measuring range: 0 24 mbar			
Selectable units: mbar, Pascal, Mikron, Torr, mTorr, psi, inHg			
Connecting hose with self-closing valves, DN 8			
Stainless steel, length 3 m (9.8 ft)	14064922		
Stainless steel, length 6 m (19.7 ft)	14064923		
Stainless steel, length 12 m (39.4 ft)	14064924		
Rubber, length 3 m (9.8 ft)	14064928		
Rubber, length 6 m (19.7 ft)	14064929		
Rubber, length 12 m (39.4 ft)	14064931		
Connections to SF ₆ gas compartments			
DN 6 / DN 8	on request		
DN 7 / DN 8	on request		
DN 12 / DN 8	on request		
Stainless steel, DN 20 / DN 8	14067160		
Stäubli® / DN 8	on request		
Magrini [®] / DN 8	on request		
Asea® / DN 8	on request		
Malmkvist [®] / DN 8	on request		
Siemens® / DN 8	on request		
Consumables			
Vacuum oil, 0.5 L	14116914		
Oil drain screw with sealing ring	14115220		
Gas ballast valve	14115225		
Sealing set	14115229		
Pump mechanism (complete)	14115227		

Ordering information Model / Power supply / Accessories

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