



# **Bourdon Tube Pressure Gauges**

for Clean Dry Air Applications

# with Twist Lock Window • Model 131.15

## **Pressure Gauges**

#### Service intended

Suitable for gaseous, liquid and corrosive media, also in a corrosive environment, **for demanding high purity applications.** Suitable for all CDA (Clean Dry Air) applications. Fields of application are especially the semiconductor and electronic industry, medical industry, gene technology, biotechnology and pharmaceutical industry.

#### Design

Leak proof, leak rate  $\leq 10^{-8}$  mbar  $\bullet$  l/s pressure connection NPT thread (standard) resp. original VCR  $^{\otimes}$  Fitting with front sealing pressure connection

#### Nominal size

2 "

#### Accuracy

2/1/2% of span (ASME B 40.1 Grade A) in compliance with accuracy class 1.6 per EN 837-1 /6

#### Scale ranges

0 ... 1 to 0 ... 400 bar (EN 837-1 /5) 0 ... 15 to 0 ... 6000 psi (ASME B 40.1) or other equivalent units of pressure or vacuum

#### Working pressure

<tbody:<tr>% X of full scale valueFluctuating:% X of full scale valueShort time:full scale value

#### **Operating temperature**

Ambient: -40 ... +60 °C Medium: +100 °C maximum

#### **Temperature effect**

When temperature of the pressure element deviates from reference temperature (+20 °C): max.  $\pm 0.4 \%/10$  K of true scale value

#### **Pressure connection**

Material: stainless steel 316 L (1.4404), lower mount (LM) or centre back mount (CBM), surface finish Ra  $\leq$  0.6  $\mu$ m

- 1/4 NPT male thread (standard)
- VCR<sup>®</sup> compatible face seal fittings: with union nut (female) with male nut
- Fixed body 9/16-18 UNF
- Welding connection

#### Pressure element

Material: stainless steel 316 L (1.4404), < 100 bar: C-type  $\geq$  100 bar: helical type

#### Movement

Stainless steel



Model 131.15 • VCR<sup>®</sup> - male nut

#### Dial

White aluminium, with pointer stop pin With black/red lettering, dual pressure scale (psi/bar), red inscription "use no oil"

#### Pointer

Black aluminium pointer

#### Case

Stainless steel, with pressure relief

#### Window and bezel

One-piece polycarbonate, screw on (Twist Lock)

### Cleaning

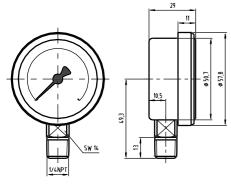
Cleaned for oxygen service to ASME B 40.1 (Level I)

### **Optional extras**

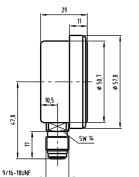
- Better finish for wetted parts
- (pressure connection)  $Ra \le 0.3 \ \mu m$
- Case stainless steel, electropolished
- 3-hole panel mounting flange, stainless steel, electro polished, with clamp (back entry only)
- Panel mounting clamp, stainless steel, (back entry only)
- Alarm contacts
  - Electronic contact with NPN output (Model 830.1E)

## Dimensions [mm] Radial bottom pressure entry (LM)

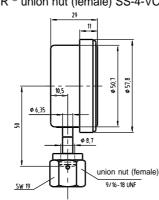
## 1/4 " NPT male



### Fixed body 9/16-18 UNF



# VCR<sup>®</sup> union nut (female) SS-4-VCR-1

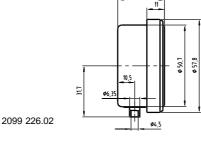


VCR <sup>®</sup> male nut SS-4-VCR-4

male nut 9/16-18 UNF

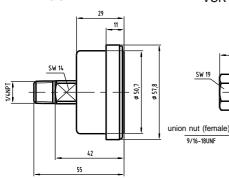
Welding connection

HASE-O

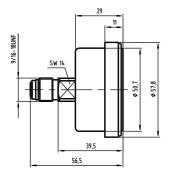


## Centre back pressure entry (CBM)

1/4 " NPT male

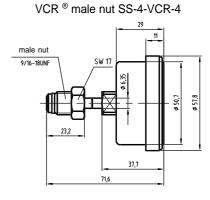


Fixed body 9/16-18 UNF

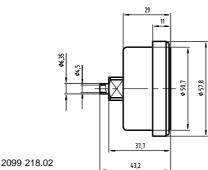


# 

VCR ® union nut (female) SS-4-VCR-1



# Welding connection





State:

Pressure gauge model / Nominal size / Scale range / Size and location of connection / Optional extras required

Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing. Modifications may take place and materials specified may be replaced by others without prior notice.



WIKA Alexander Wiegand GmbH & Co. KG Alexander-Wiegand-Straße · 63911 Klingenberg Tel.: (0 9372) 132-0 · Fax: (0 93 72) 132-406 http://www.wika.de · E-mail: info@wika.de